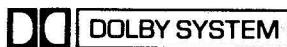
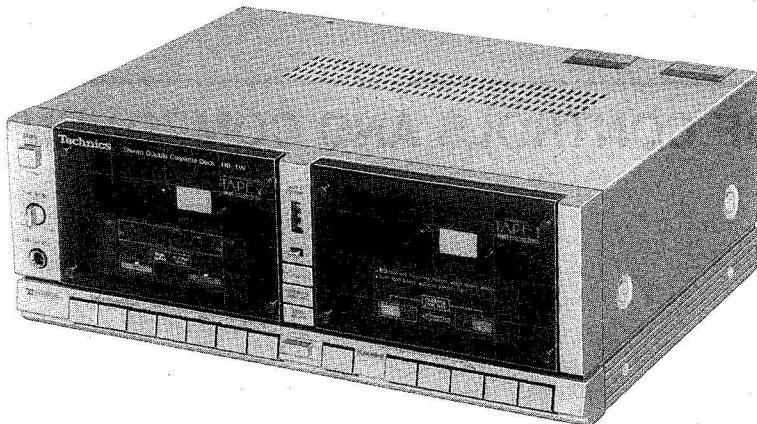


Service Manual

Cassette Deck

315 Series Mini-Size Double Cassette Deck
with Phono Synchro-Recording

**RS-1W**(Silver Face)
(Black Face)

This is the Service Manual for the following areas.

- For all European areas except United Kingdom.
- For United Kingdom.
- For Asia, Latin America, Middle East and Africa areas.
- For Australia.

RS-1W in black is also available in some countries.

RS-M24 MECHANISM SERIES

Specifications

| | | | |
|-------------------------------|---|--|---|
| Track System: | Tape Deck 1; 4-track 2-channel stereo playback | Inputs: | MIC; sensitivity 1mV, applicable microphone impedance $400\Omega \sim 10k\Omega$ |
| | Tape Deck 2; 4-track 2-channel stereo recording and playback | LINE; | sensitivity 200mV, input impedance $47k\Omega$ or more |
| Tape Speed: | 4.8cm/s | LINE; | output level 400mV, output impedance $2.7k\Omega$ or less |
| Wow and Flutter: | 0.048% (WRMS), $\pm 0.14\%$ (DIN) | 105kHz | |
| Frequency Response: | Metal tape; 20~19,000Hz 30~18,000Hz (DIN) 40~17,000Hz ± 3 dB | Tape Deck 1; 1 AX head for playback | |
| | CrO ₂ tape; 20~18,000Hz 30~17,000Hz (DIN) 40~16,000Hz ± 3 dB | Tape Deck 2; 1-AX (AMORPHOUS) head for record/playback | |
| | Normal tape; 20~17,000Hz 30~16,000Hz (DIN) 40~15,000Hz ± 3 dB | 1-double-gap ferrite head for erasure | |
| Signal-to-noise Ratio: | Dolby* B NR in; 67dB (CCIR) NR out; 57dB (Signal level = max. input level A weighted, CrO ₂ type tape) | Electrical governor motor | |
| Fast Forward and Rewind Time: | Approx. 90 seconds with C-60 cassette tape | Power Requirements: | <input type="checkbox"/> AC; 220V, 50-60Hz <input checked="" type="checkbox"/> AC; 110/125/220/240V, 50-60Hz Pre-set power voltage 240V |
| | | Power Consumption: | <input type="checkbox"/> AC 240V, 50-60Hz <input checked="" type="checkbox"/> ... 13W <input type="checkbox"/> ... 12W |
| | | Dimensions (W×H×D): | 31.5cm×11.6cm×23.4cm |
| | | Weight: | 4.6kg |

Design and specifications are subject to change without notice.

*'Dolby' and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

Technics

Matsushita Electric Trading Co., Ltd.
P.O. Box 288, Central Osaka Japan

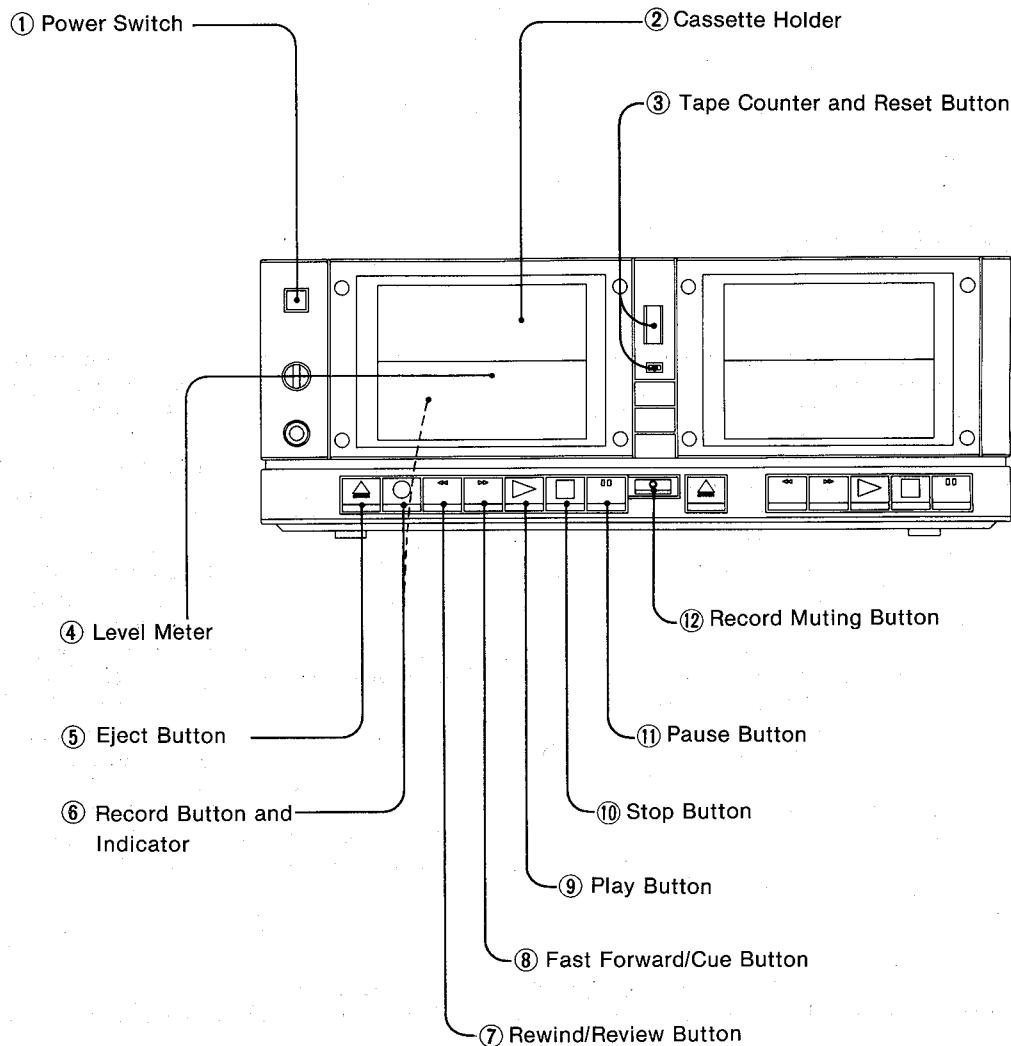
CONTENTS

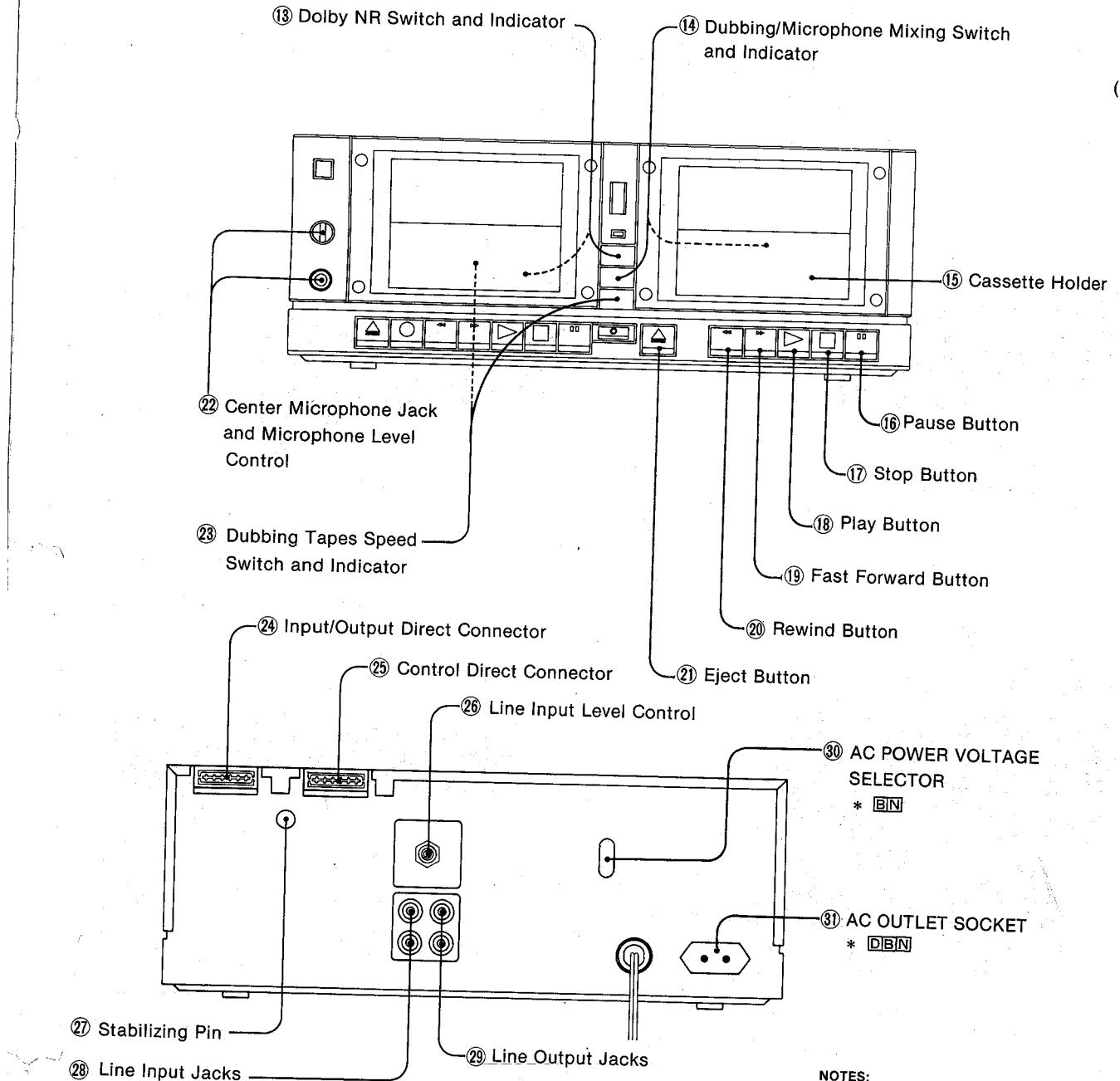
| ITEM | PAGE | ITEM | PAGE |
|---|------|------------------------------------|------|
| • Location of Controls and Components | 2 | • Circuit Board and | |
| • About Syncro-recording | 3 | Wiring Connection Diagram | 19 |
| • Disassembly Instructions | 4 | • Mechanical Parts Location | |
| • Operating Precautions | 5 | (included Parts List) | 23 |
| • Measurement and Adjustment Methods | 6 | • Cabinet Parts Location | |
| • Block Diagram..... | 11 | (included Cabinet, Accessories and | |
| • Schematic Diagram | 13 | Packing Parts List) | 25 |
| • Electrical Parts List | 17 | | |

LOCATION OF CONTROLS AND COMPONENTS

TAPE [2]

(For Recording and Playback)





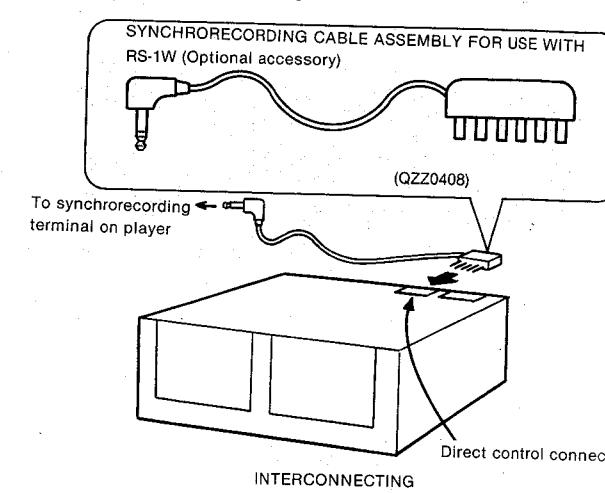
NOTES:

- ...For all European areas except United Kingdom.
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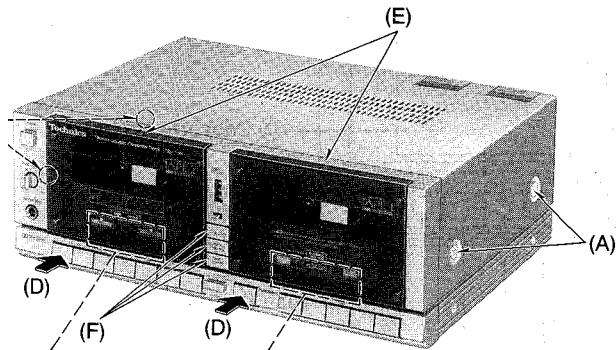
ABOUT SYNCHRO-RECORDING**Why use synchro-recording?**

When the tape deck's Record Button is pushed, and the deck placed in the record-pause condition, when the stylus of the tonearm is lowered onto the record surface, the Pause mode will be automatically released and recording will begin. When the stylus leaves the surface of the record, approximately four seconds of non-recorded interval will be allowed to pass before the recording stops automatically. This function is called synchro-recording.

NOTE: For synchrorecording with a system provided with no direct control connector, an optional synchrorecording cable assembly, QZZ0408, is required.



DISASSEMBLY INSTRUCTIONS



The head azimuth can be adjusted by removing the cassette lid.

Fig. 1

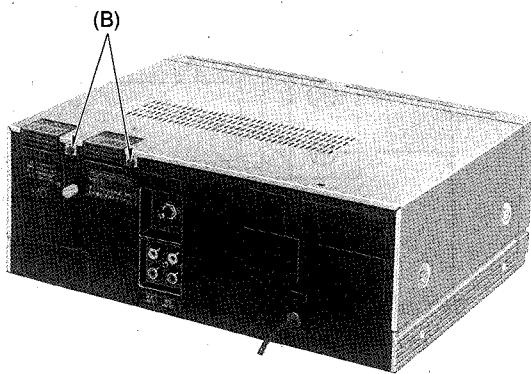


Fig. 2

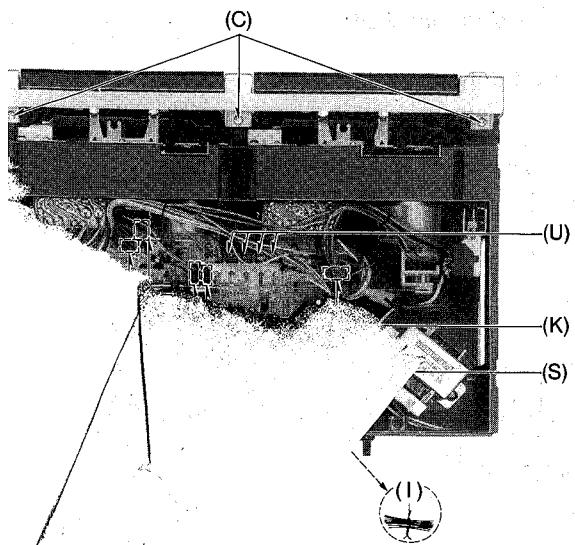
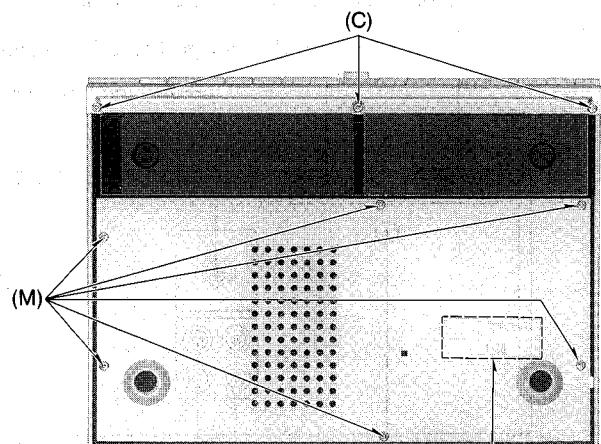


Fig. 3



SERIAL NUMBER PLATE

Fig. 4

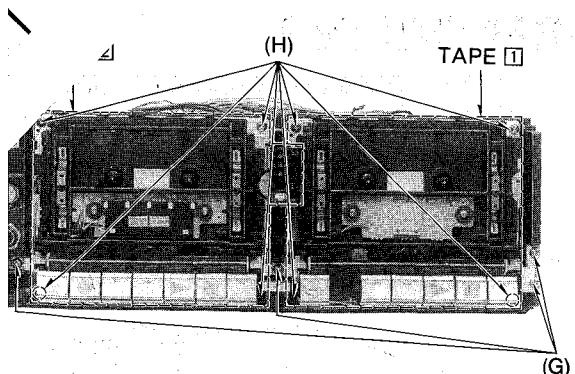


Fig. 5

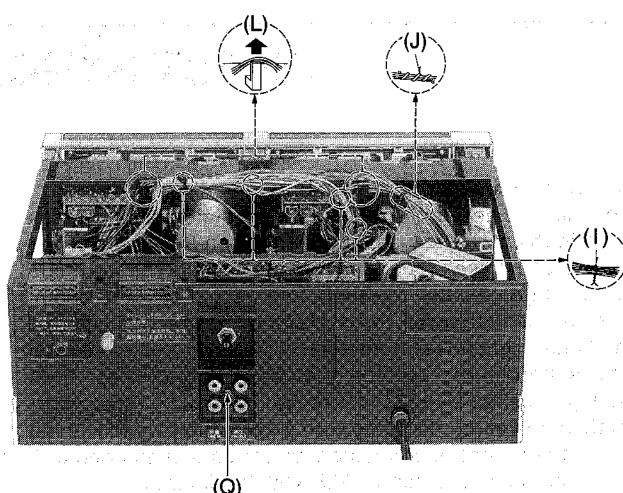
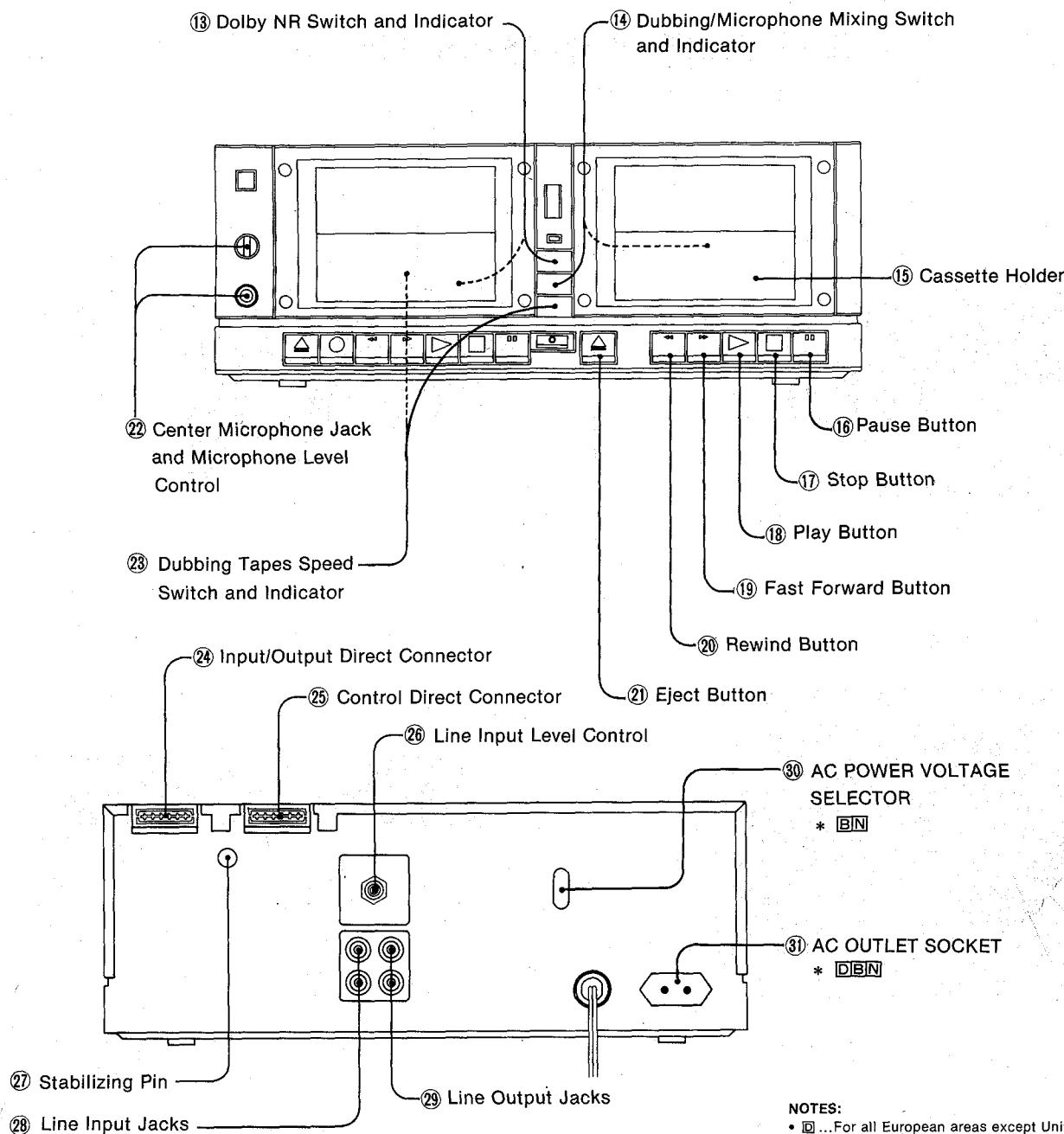


Fig. 6



NOTES:

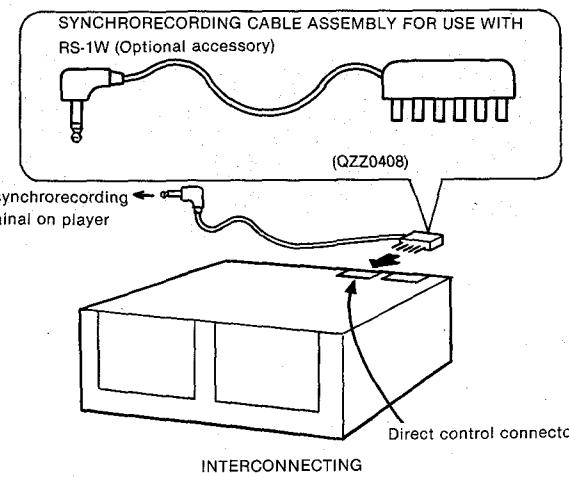
- BN ...For all European areas except United Kingdom.
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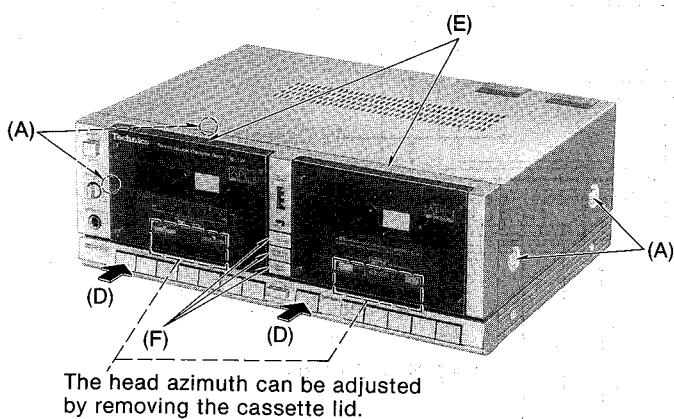


Fig. 1

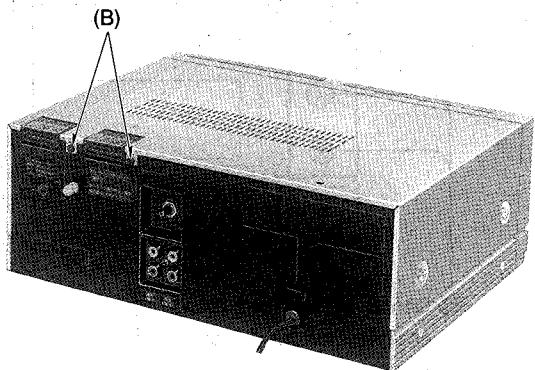


Fig. 2

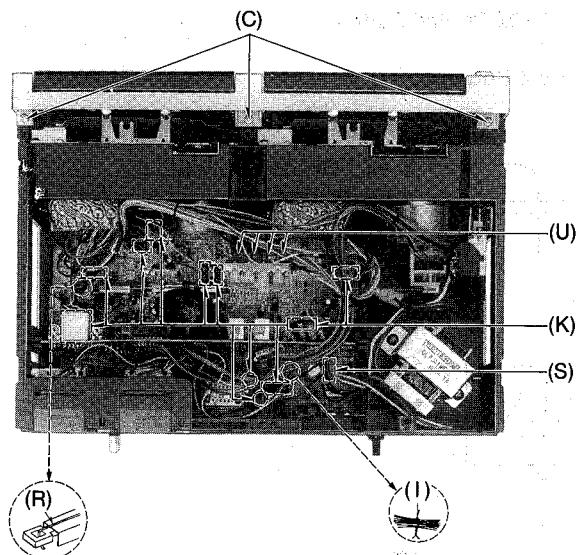


Fig. 3

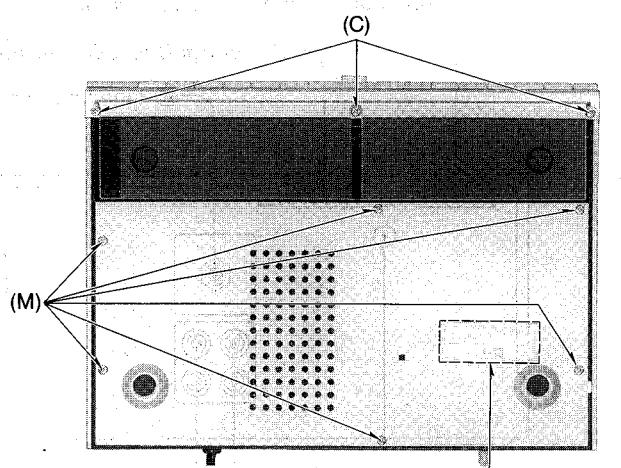


Fig. 4

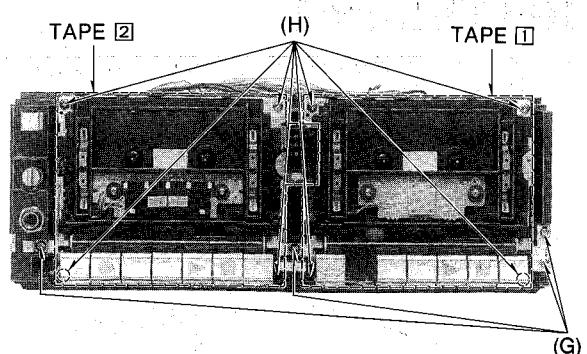


Fig. 5

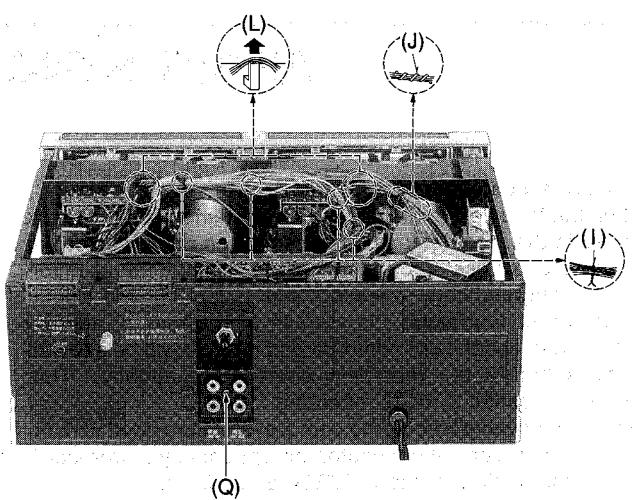
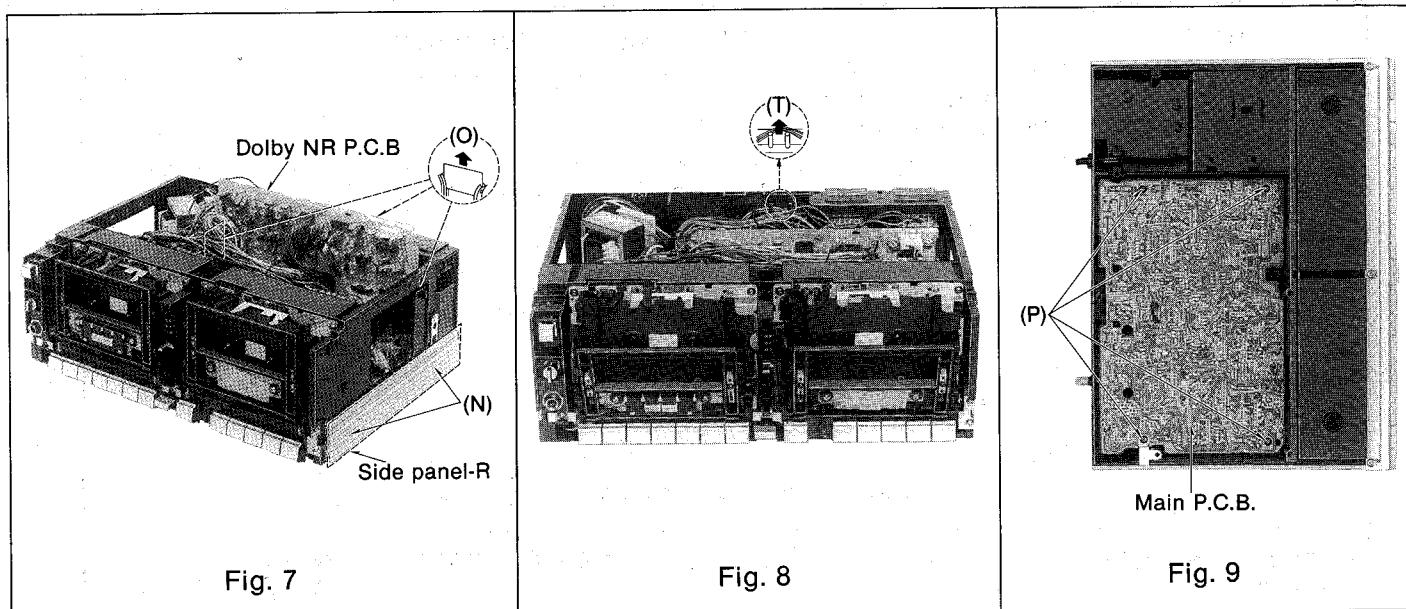


Fig. 6



| Ref No. | Procedure | To remove —. | Remove —. | Shown in fig. —. |
|---------|----------------------|-------------------|---|-------------------------------|
| 1 | 1 | Main case | • 4 ornament screws(A) • 2 screws(B) | 1 2 |
| 2 | 1 → 2 | Front panel ass'y | • 6 screws(C) • Push the eject buttons(D) • Pull out the cassette lids(E) • Pull out the Dolby, dubbing and tape speed buttons(F) | 3, 4 1 1 1 |
| 3 | 1 → 2 → 3 | Mechanism unit | • 4 screws(G) • 8 screws(H) • Nylon binder(I) • Metal clamper(J) • Pull out the connectors(K) • Remove the wires from the wire clamp(L) Note: Remove the tape [2] mechanism unit before removing the tape [1] mechanism unit. | 5 5 3, 6 6 3 6 |
| 4 | 4 | Bottom cover | • 6 screws(M) | 4 |
| 5 | 1 → 5 | Side panel-R | • 2 screws(N) | 7 |
| 6 | 1 → 6 | Dolby NR P.C.B | • The P.C board is locked by the hook. Unhook the P.C board and pull it in the direction of arrow as shown in Fig. (O). | 7 |
| 7 | 1 → 4 → 5 → 6 → 7 | Main P.C.B | • 4 screws(P) • 1 screw(Q) • Recording wire(R) • Pull out the connectors(K) & (S) • Remove the wires from the wire clamp(T) • Pull out the Dolby, dubbing and tape speed switch rods(U) | 9 6 3 3 8 3 |

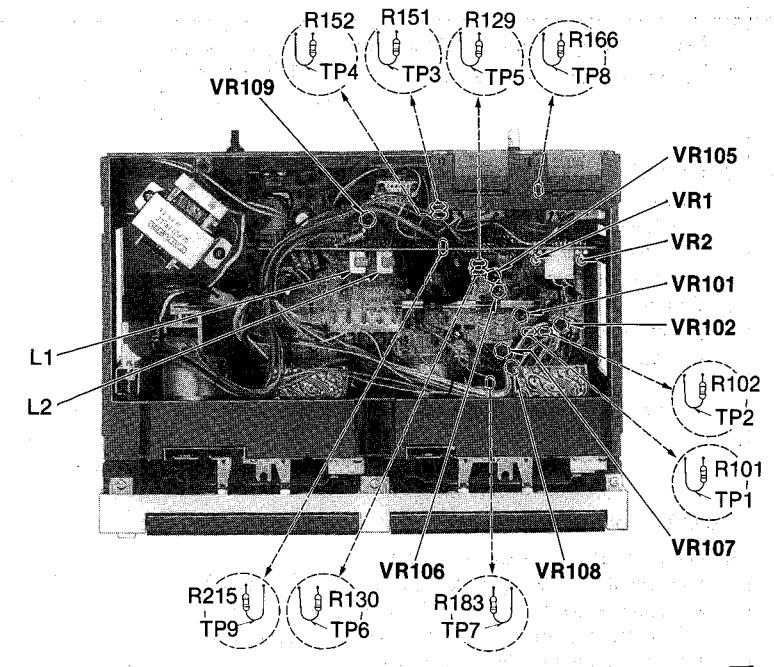
* Serial No. Indication

- The serial number plate of this product is attached to the bottom cover. (Shown in fig. 4.)

OPERATING PRECAUTIONS

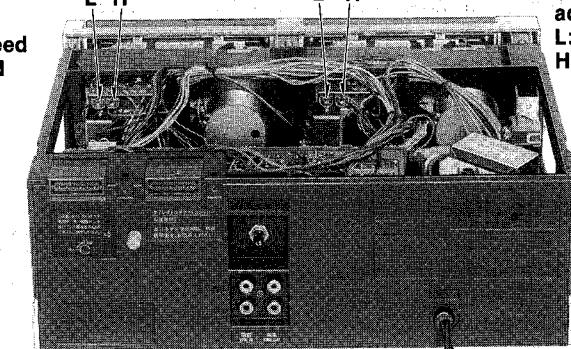
- If the Record Button or the Play Button is pressed immediately after the power has gone off, the head section will remain raised. This means that the tape will not be ejected even when the Eject Button is pressed. In cases like this, switch on the power again.

MEASUREMENT AND ADJUSTMENT METHODS



TAPE [1]
Tape speed adjustment VR
L: for Normal speed
H: for High speed

TAPE [2]
Tape speed adjustment VR
L: for Normal speed
H: for High speed



- TP8: Test point for line A.G.C off Grounding this test point disables line A.G.C. [Applied in erase ratio measurements]
- TP9: Test point for tape speed change Grounding this test point places the recorder in the doubled tape-speed mode. [Applicable in tape speed adjustments]

Fig. 1

NOTES: Keep good condition, set switches and controls in the following positions, unless otherwise specified.

- Make sure heads are clean.
- Make sure capstan and pressure roller are clean.
- Judgeable room temperature: $20 \pm 5^\circ\text{C}$ ($68 \pm 9^\circ\text{F}$)
- Dolby NR switch: OUT
- LINE input level control: Center
- Microphone level control: Minimum
- Dubbing/Mixing switch: OFF
- Tape speed switch: Normal

| ITEM | MEASUREMENT & ADJUSTMENT |
|---|--|
| (A) Head position adjustment [TAPE [1], TAPE [2]] Condition: • Playback and pause mode | <p>(The head adjusting plate is provided to adjust the tape touch of the head in cue or review mode.)</p> <ol style="list-style-type: none"> Press the playback button and pause button. Measure the space between the pressure roller and the capstan. <p>Standard value: $0.5 \pm 0.3 \text{ mm}$</p> <p>3. If the measured value is not within the standard value, untighten screw (A), and slide the head adjusting plate in the direction of arrow (B) for adjustment.</p> |

Fig. 2

| ITEM | MEASUREMENT & ADJUSTMENT |
|---|--|
| <p>B Head azimuth adjustment [TAPE ①, TAPE ②]</p> <p>Condition: * Playback mode Equipment: * VTVM * Oscilloscope * Test tape (azimuth) ... QZZCFM</p> <p>L-ch/R-ch output balance adjustment [TAPE ①, TAPE ②]</p> <p>1. Make connections as shown in fig. 3.</p> <p>2. Playback the 8kHz signal from the test tape (QZZCFM). Adjust screw (B) in fig. 4 for maximum output L-ch and R-ch levels. When the output levels of L-ch and R-ch are not at maximum at the same time, readjust as follows.</p> <p>3. Turn the screw shown in fig. 4 to find angles A and C (points where peak output levels for left and right channels are obtained). Then, locate the angle B between angles A and C, i.e., a point where L-ch and R-ch output levels come together at maximum. (Refer to figs. 4 and 5).</p> <p>L-ch/R-ch phase adjustment</p> <p>4. Make connections as shown in fig. 6.</p> <p>5. Playback the 8kHz signal from the test tape (QZZCFM). Adjust screw (B) shown in fig. 4 so that pointers of the two VTVMs swing to maximum and a waveform as illustrated in fig. 7 is obtained on the oscilloscope.</p> | <p>MEASUREMENT & ADJUSTMENT</p> |
| <p>C Tape speed [TAPE ①, TAPE ②]</p> <p>Condition: * Playback mode * Dubbing speed switch ... Normal/high</p> <p>Equipment: * Digital electronic counter or frequency counter * Test tape... QZZCWAT</p> <p>Normal speed adjustment TAPE ①</p> <p>1. Make connections as shown in fig. 8.</p> <p>2. Set the dubbing speed switch to Normal.</p> <p>3. Play the test tape (QZZCWAT) with the TAPE ① head, and measure the playback signal frequency. If the playback signal frequency does not conform to the standard value, adjust the normal speed adjustment VR for the TAPE ① head (See fig. 1).</p> <p>Standard value: TAPE ① (Playback deck: Normal speed) $3010 \pm 45\text{Hz}$</p> <p>TAPE ②</p> <p>4. Play the test tape (QZZCWAT) with the TAPE ② head, and measure the playback signal frequency, and then adjust the normal speed adjustment VR for the TAPE ② head so that the playback signal frequency is 15 Hz lower than the output signal frequency after adjustment of TAPE ①.</p> <p>High speed adjustment</p> <p>Note: Perform high speed adjustment about 10 seconds after the start of motor rotation.</p> <p>1. Make connections as shown in fig. 8.</p> <p>2. Set the dubbing/mixing switch to off, and set the dubbing speed switch to high. Short between TP9 and ground.</p> <p>3. Play the test tape (QZZCWAT) with the TAPE ① and measure the playback signal frequency. If the playback signal frequency does not conform to the standard value, adjust the high speed adjustment VR for the TAPE ① head (See fig. 1).</p> <p>Standard value: TAPE ① (Playback deck: Normal speed) $6020 \pm 90\text{Hz}$</p> <p>4. Play the test tape (QZZCWAT) with the TAPE ② head, and measure the playback signal frequency, and then adjust the high speed adjustment VR for the TAPE ② head so that the playback signal frequency is 30 Hz lower than the output signal frequency after adjustment of TAPE ①.</p> <p>5. After high speed adjustment, remove the short between TP9 and ground.</p> | <p>MEASUREMENT & ADJUSTMENT</p> |

| ITEM | MEASUREMENT & ADJUSTMENT | | | | | | | | | | | | | | | |
|----------------------|---|----------------------|----------------------|------------------|-------|-------|-----|-------|------|--------|------|-------|--------|------|------|--------|
| | <p>Tape speed fluctuation [TAPE ①, TAPE ②]</p> <p>Make measurements in same manner as above (beginning, middle and end of tape), and determine the difference between maximum and minimum values and calculate as follows:</p> <p>Tape speed fluctuation (Normal speed) = $\frac{f_1 - f_2}{3,000} \times 100\% \quad f_1 = \text{maximum value}, f_2 = \text{minimum value}$</p> <p>Tape speed fluctuation (High speed) = $\frac{f_1 - f_2}{6,000} \times 100\% \quad f_1 = \text{maximum value}, f_2 = \text{minimum value}$</p> <p>Standard value: Less than 1%</p> <p>Note: Please use non metal type screwdriver when you adjust tape speed on this unit.</p> | | | | | | | | | | | | | | | |
| | <p>D Playback frequency response [TAPE ①, TAPE ②]</p> <p>Condition: * Playback mode * Normal tape mode</p> <p>Equipment: * VTVM * Oscilloscope * Test tape... QZZCFM</p> <p>Playback frequency response chart [TAPE ①, TAPE ②]</p> | | | | | | | | | | | | | | | |
| | <p>E Playback gain [TAPE ①, TAPE ②]</p> <p>Condition: * Playback mode * Normal tape mode</p> <p>Equipment: * VTVM * Oscilloscope * Test tape... QZZCFM</p> <p>Standard value: TAPE ①, ②; $0.4V \pm 1\text{dB}$ $[0.42V; \text{at test point TP3 (L-CH) and TP4 (R-CH)}]$</p> <p>Adjustment</p> <p>1. If measured value is not within standard, adjust VR1 (TAPE ① : L-CH), VR2 (TAPE ① : R-CH), VR101 (TAPE ② : L-CH), VR102 (TAPE ② : R-CH).</p> <p>2. After adjustment check "Playback frequency response" again.</p> | | | | | | | | | | | | | | | |
| | <p>F Erase current [TAPE ②]</p> <p>Condition: * Record mode * Metal tape mode</p> <p>Equipment: * VTVM * Oscilloscope</p> <p>Standard value: $160 \pm 10\text{mA}$ (Metal position)</p> <p>Adjustment</p> <p>5. If the measured value is not within the standard, make an open or short circuit on the connection points (A) and (B) as required for a reading within the standard. [Refer to Table 1.] The correction values referred to are deviations from the level that is obtained when both (A) and (B) are short-circuited.</p> <table border="1" data-bbox="2564 1749 3027 1995"> <thead> <tr> <th>Connection Point (A)</th> <th>Connection Point (B)</th> <th>Correction Value</th> </tr> </thead> <tbody> <tr> <td>Short</td> <td>Short</td> <td>0dB</td> </tr> <tr> <td>Short</td> <td>Open</td> <td>1dB Up</td> </tr> <tr> <td>Open</td> <td>Short</td> <td>2dB Up</td> </tr> <tr> <td>Open</td> <td>Open</td> <td>3dB Up</td> </tr> </tbody> </table> <p>Table 1</p> | Connection Point (A) | Connection Point (B) | Correction Value | Short | Short | 0dB | Short | Open | 1dB Up | Open | Short | 2dB Up | Open | Open | 3dB Up |
| Connection Point (A) | Connection Point (B) | Correction Value | | | | | | | | | | | | | | |
| Short | Short | 0dB | | | | | | | | | | | | | | |
| Short | Open | 1dB Up | | | | | | | | | | | | | | |
| Open | Short | 2dB Up | | | | | | | | | | | | | | |
| Open | Open | 3dB Up | | | | | | | | | | | | | | |

| ITEM | MEASUREMENT & ADJUSTMENT |
|--|---|
| ④ Overall frequency response [TAPE ②] | <p>Note</p> <p>Before measuring and adjusting, make sure of the playback frequency response (For the method of measurement, please refer to the playback frequency response).</p> <p>Overall frequency response chart (Normal) [TAPE ②]</p> <p>Fig. 11</p> <p>Overall frequency response adjustment by recording bias current</p> <p>(Recording equalizer is fixed.)</p> <ol style="list-style-type: none"> 1. Make connections as shown in fig. 12. 2. Place UNIT into normal tape mode and load the test tape (QZZCRA). 3. Input a 1kHz, -14 dB signal through LINE IN. Place the set in record mode. 4. Fine adjust the attenuator to obtain 0.4V LINE OUT output. <ul style="list-style-type: none"> * Make sure that the input signal level is -14 ± 4 dB with 0.4V output voltage. 5. Adjust the attenuator to reduce the input signal level by 20dB. 6. Adjust the AF oscillator to generate 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz and 12.5kHz signals, and record these signals on the test tape. 7. Playback the signals recorded in step 6, and check if the frequency response curve is within the limits shown in the overall frequency response chart for normal tapes (fig. 11). <ul style="list-style-type: none"> (If the curve is within the charted specifications, proceed to steps 8, 9 and 10.) If the curve is not within the charted specifications, adjust as follows; <p>Adjustment ④A: When the curve exceeds the overall frequency response chart specifications (fig. 11) as shown in fig. 13.</p> <p>Fig. 13</p> <ol style="list-style-type: none"> 1) Increase bias current by turning VR107 (L-CH) and VR108 (R-CH). (See fig. 1 on page 6.) 2) Repeat steps 6 and 7 to confirm. (Proceed to steps 8, 9 and 10 if the curve is now within the charted specifications in fig. 11.) 3) If the curve still exceeds the specifications (fig. 11), increase bias current further and repeat steps 6 and 7. <p>Adjustment ④B: When the curve falls below the overall frequency response chart specifications (fig. 11) as shown in fig. 14.</p> <p>Fig. 14</p> <ol style="list-style-type: none"> 1) Reduce bias current by turning VR107 (L-CH) and VR108 (R-CH). 2) Repeat steps 6 and 7 to confirm. (Proceed to steps 8, 9 and 10 if the curve is now within the charted specifications in fig. 11.) 3) If the curve still falls below the charted specifications (fig. 11), reduce bias current further and repeat steps 6 and 7. |
| ⑤ Overall gain [TAPE ②] | <p>Condition:</p> <ul style="list-style-type: none"> * Record/playback mode * Normal tape mode * LINE input level control ... Center * Standard input level; <ul style="list-style-type: none"> MIC -60 ± 4 dB LINE IN ... -14 ± 4 dB <p>Equipment:</p> <ul style="list-style-type: none"> * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600Ω) * Test tape (reference blank tape) ... QZZCRA for Normal <p>8. Place UNIT into CrO₂ tape mode.</p> <p>9. Change test tape to QZZCRX, and record 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz and 15kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for CrO₂ tapes (fig. 15).</p> <p>Overall frequency response chart (CrO₂, Metal) [TAPE ②]</p> <p>Fig. 15</p> <ol style="list-style-type: none"> 10. Place UNIT into Metal tape mode change test tape to QZZCRZ and record 50Hz, 100Hz, 200Hz, 500Hz, 1kHz, 4kHz, 8kHz, 10kHz, 12.5kHz and 15kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for metal tapes (fig. 15). 11. Confirm that bias currents are approximately as follows when the UNIT is set at different tape mode. <ul style="list-style-type: none"> * Read voltage on VTVM and calculate bias current by following formula: Bias current (A) = $\frac{\text{Value read on VTVM (V)}}{10 (\Omega)}$ <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p>around 190μA (Normal position) around 250μA (CrO₂ position) around 380μA (Metal position)</p> <p>} : measured at TP1 (L-CH) and TP2 (R-CH)</p> </div> |
| ⑥ Level meter [TAPE ②] | <p>Condition:</p> <ul style="list-style-type: none"> * Record mode * LINE input level control ... Center <p>Equipment:</p> <ul style="list-style-type: none"> * VTVM * AF oscillator * ATT * Resistor (600Ω) <p>1. Test equipment connection is shown in fig. 16.</p> <p>2. Place UNIT into Normal tape mode, and load the test tape (QZZCRA).</p> <p>3. Place UNIT into record mode.</p> <p>4. Supply 1kHz signal (-14 dB) from AF oscillator, through ATT to LINE IN.</p> <p>5. Adjust ATT until monitor level at LINE OUT becomes 0.4V.</p> <p>6. Playback recorded tape, and make sure the value at LINE OUT on VTVM becomes 0.4V.</p> <p>7. If measured value is not 0.4V, adjust VR105 (L-CH), VR106 (R-CH).</p> <p>8. Repeat from step (2).</p> <p>Fig. 16</p> |
| ⑦ Dolby NR circuit [TAPE ②] | <p>Condition:</p> <ul style="list-style-type: none"> * Record mode * Dolby NR switch ... IN/OUT * LINE input level control ... Center <p>Equipment:</p> <ul style="list-style-type: none"> * VTVM * AF oscillator * ATT * Oscilloscope * Resistor (600Ω) <p>1. Test equipment connection is shown in fig. 21.</p> <p>2. Place UNIT into record mode, set the Dolby NR switch to OUT position and supply to LINE IN to obtain 17.5mV at TP5 (L-CH), TP6 (R-CH) (frequency 5kHz).</p> <p>3. Confirm that the value at IN position is 8 (± 2.5) dB greater than the value at OUT position of Dolby NR switch.</p> <p>Fig. 18</p> |

BLOCI

TAPE2
L ch RECORD/PLAYBACK HEAD

R ch

TAPE I
L ch PLAYBACK HEAD

R ch

LINE IN

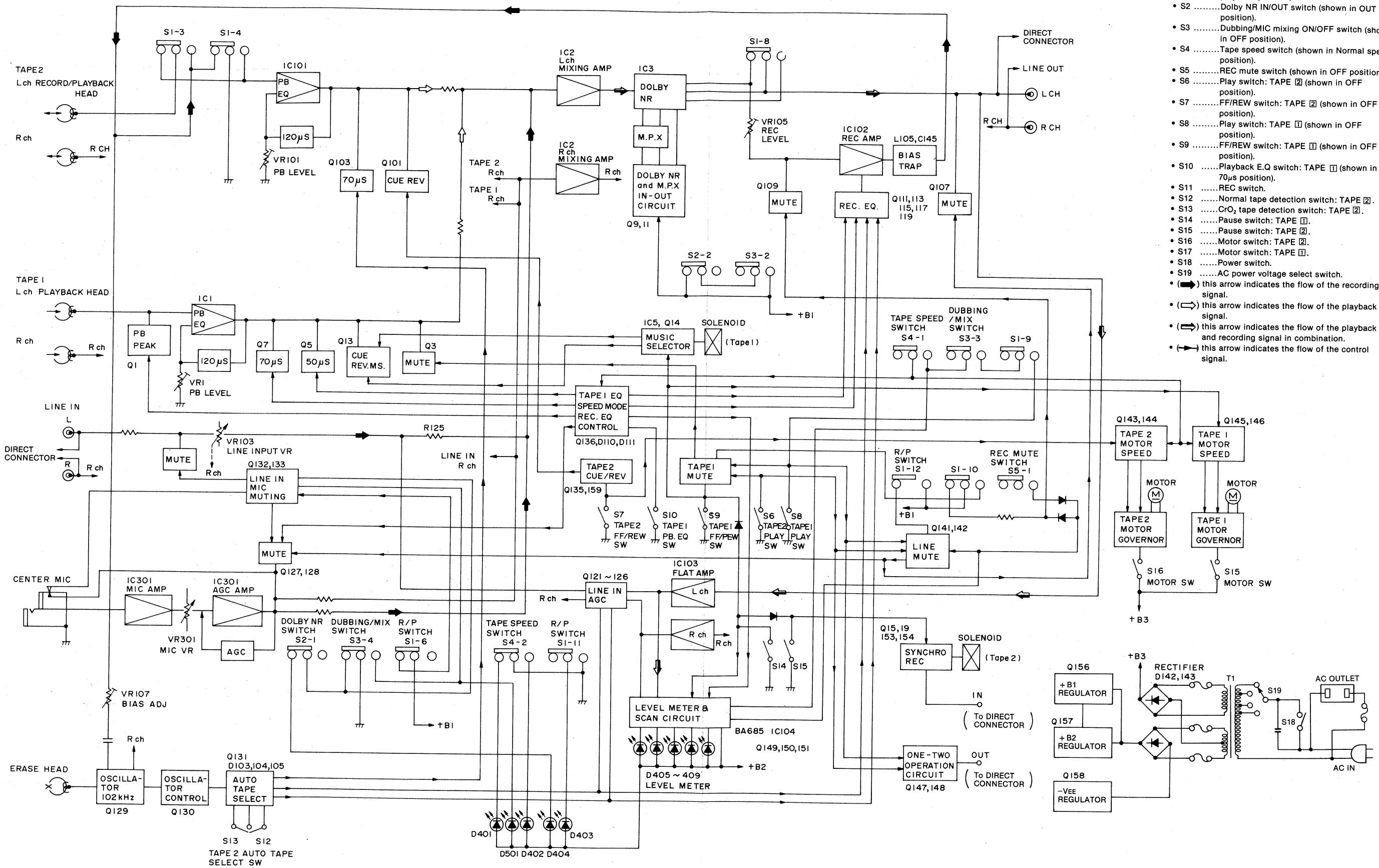
DIRECT CONNECTOR

CENTER MIC

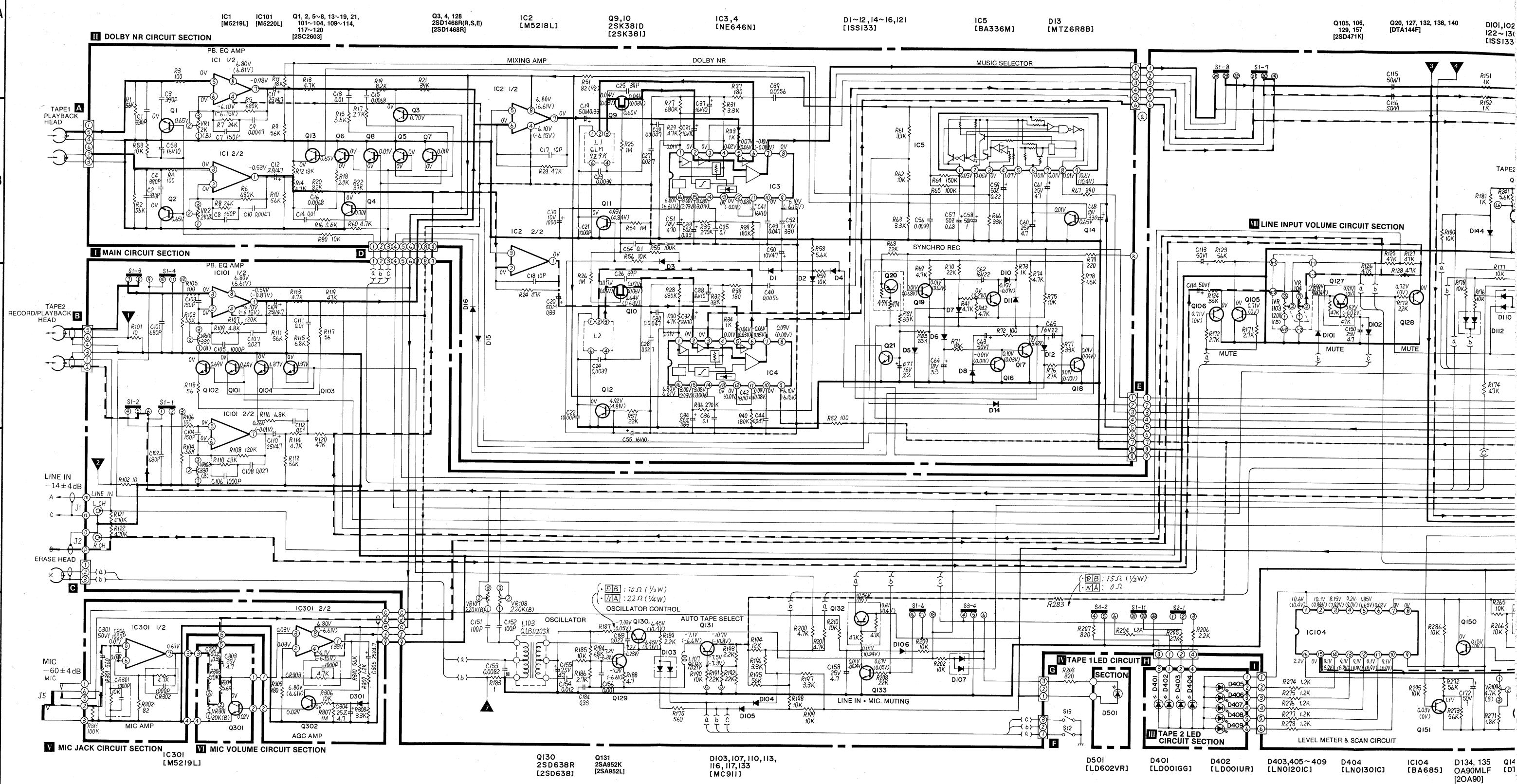
dubbing tape speed

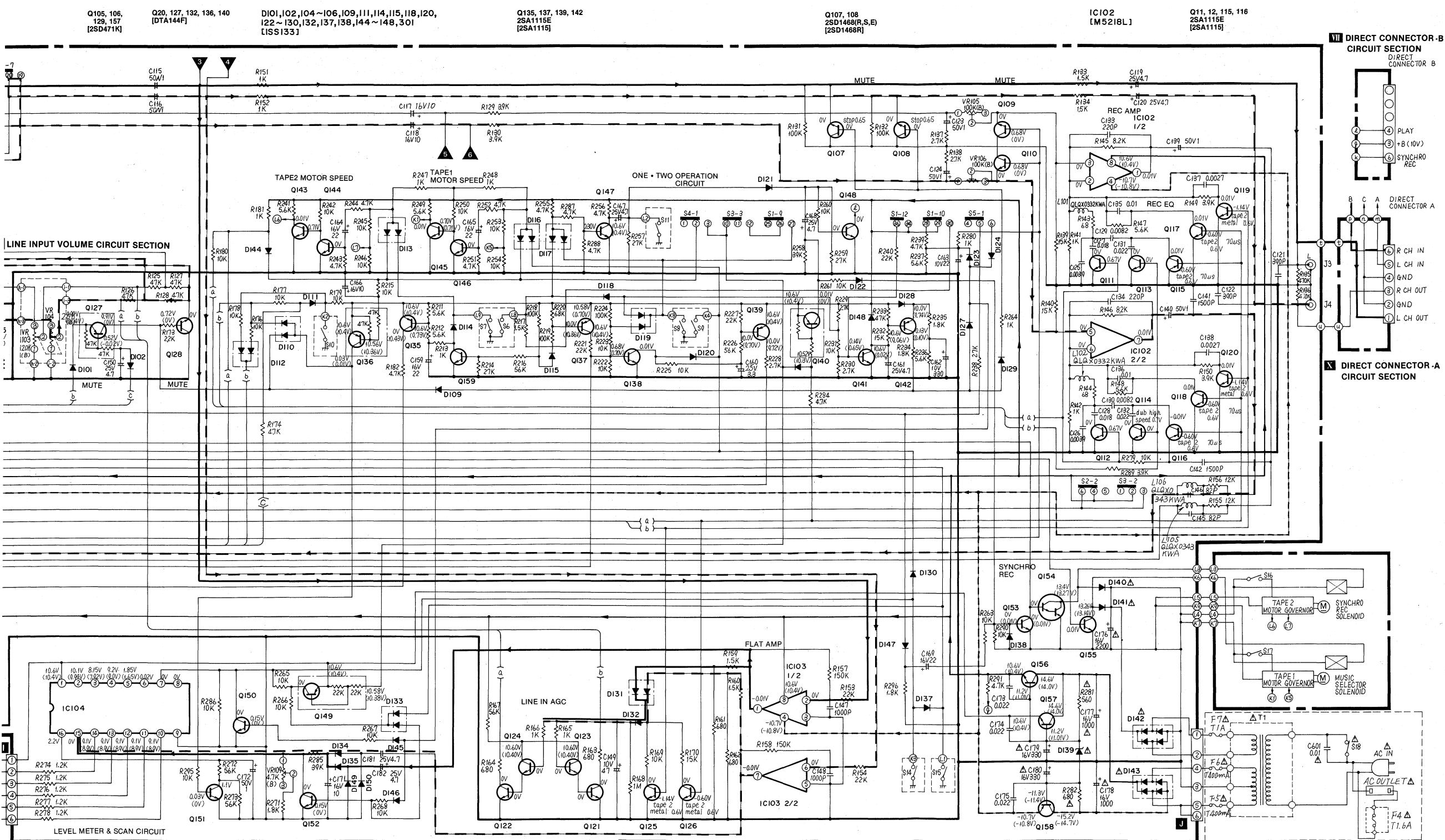
ERASE HEAD

BLOCK DIAGRAM (L-ch only)



SCHEMATIC DIAGRAM



**NOTES:**

- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- No mark Voltage values at OUT (NR select switch mode).
- () Voltage values at record mode.
- STOP Voltage values at stop mode.
- DUB. HIGH SPEED Voltage values at dubbing high tape speed mode.

For measurement use VTVM.

• (—) indicates B+ (bias).

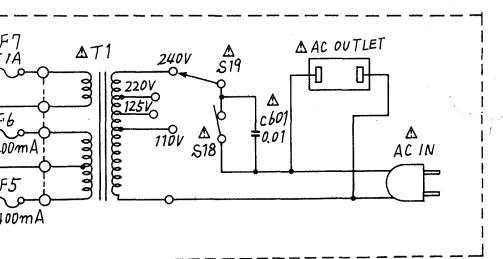
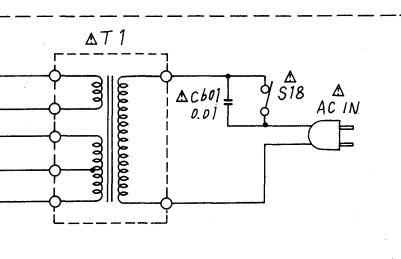
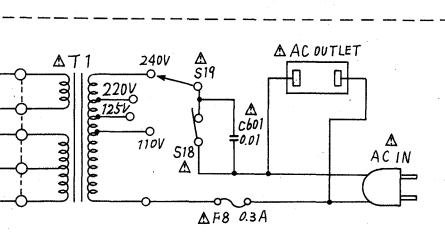
• (—■—) indicates B- (bias).

• (—●—) indicates the flow of the playback signal. (NR out).

• (—▲—) indicates the flow of the recording signal. (NR out).

• Important safety notice

Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

**SPECIFICATIONS *Line input level controls...Center**

| | |
|--|-------------------|
| Playback S/N ratio * Test tape...QZZCFM | Greater than 45dB |
|--|-------------------|

| | |
|--|--------------|
| Overall distortion * Test tape ...QZZCRA for Normal ...QZZCRX for CrO ₂ ...QZZCRZ for Metal | Less than 4% |
|--|--------------|

| | |
|---|---|
| Overall S/N ratio * Test tape...QZZCRX | Greater than 45dB (without NAB filter) |
|---|---|

NOTES:

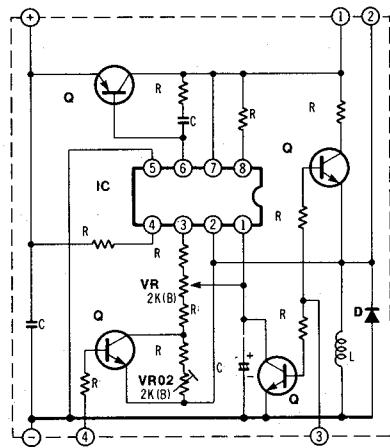
□ For all European areas except United Kingdom.

■ For United Kingdom.

■ For Asia, Latin America, Middle East and Africa areas.

▲ For Australia.

IX MOTOR GOVERNER CIRCUIT (TAPE ① & TAPE ②)

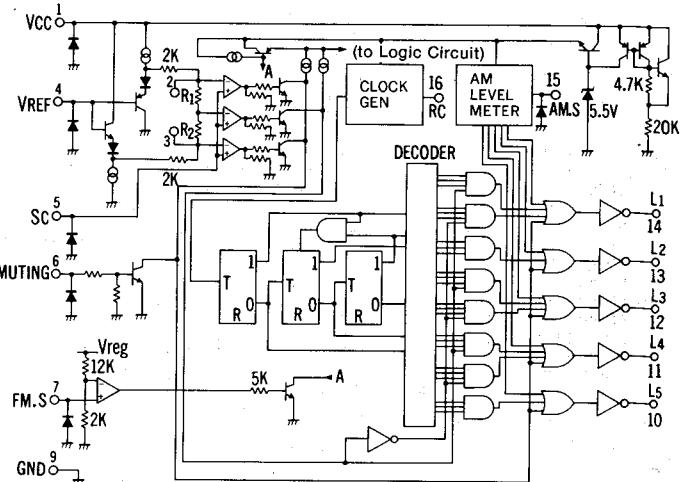


NOTES:

- S1 Record/playback select switch (shown in playback position).
- S2 Dolby NR IN/OUT switch (shown in OUT position).
- S3 Dubbing/MIC mixing ON/OFF switch (shown in OFF position).
- S4 Tape speed switch (shown in Normal speed position).
- S5 REC mute switch (shown in OFF position).
- S6 Play switch: TAPE ② (shown in OFF position).
- S7 FF/REW switch: TAPE ② (shown in OFF position).
- S8 Play switch: TAPE ① (shown in OFF position).
- S9 FF/REW switch: TAPE ① (shown in OFF position).
- S10 Playback E.Q switch: TAPE ① (shown in 70μs position).
- S11 REC switch.
- S12 Normal tape detection switch: TAPE ②.
- S13 CrO₂ tape detection switch: TAPE ②.
- S14 Pause switch: TAPE ①.
- S15 Pause switch: TAPE ②.
- S16 Motor switch: TAPE ②.
- S17 Motor switch: TAPE ①.
- S18 Power switch.
- S19 AC power voltage select switch.
- VR1, 2 Playback gain adjustment VR (TAPE ①).
- VR101, 102 Playback gain adjustment VR (TAPE ②).
- VR103, 104 LINE input level control.
- VR105, 106 Overall gain adjustment VR.

EQUIVALENT CIRCUITS

IC104 BA685



- VR107, 108 Bias current adjustment VR.
- VR109 Level meter gain adjustment VR.
- VR301 Center microphone volume control.
- Points (A), (B), (C) Erase current adjustment points.
- Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
1K = 1,000Ω, 1M = 1,000kΩ.
- Capacity are in micro-farads (μF) unless specified otherwise.
- The mark (▼) shows test point, e.g. ▼ = Test point 1.
- Described in the schematic diagram are two types of numbers; the supply parts numbers and production parts number for transistors and diodes. One type of number is used for supply parts number and production parts number when they are identical.

e.g. Q1

2SC1844(E,F) ← Production parts number

[2SC1844E] ← Supply parts number

D212

1S2473T77 ← Production parts number

[MA161] ← Supply parts numbers

- The supply parts number is described alone in the replacement parts list.

• This schematic diagram may be modified at any time with the development of new technology.

ELECTRICAL PARTS LIST

NOTES: RESISTORS

| | |
|-----|-------------------------|
| ERD |Carbon |
| ERG |Metal-oxide |
| ERS |Metal-oxide |
| ERO |Metal-film |
| ERX |Metal-film |
| ERQ |Fuse type metallic |
| ERC |Solid |
| ERF |Cement |

CAPACITORS

| | |
|------|---------------------|
| ECBA |Ceramic |
| ECG |Ceramic |
| ECK |Ceramic |
| ECC |Ceramic |
| ECF |Ceramic |
| ECQM |Polyester film |
| ECQE |Polyester film |
| ECQF |Polypropylene |

REPLACEMENT PARTS LIST

Important safety notice

Components identified by △ mark have special characteristics important for safety.

When replacing any of these components, use only manufacturer's specified parts.

| Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. |
|------------------|------------|----------|------------|------------|------------|----------------------|------------|----------------------|------------|---|------------------|
| RESISTORS | | | | | | | | | | | |
| R 1, 2 | ERDS2TJ563 | R 37, 38 | ERDS2TJ181 | R 68 | ERDS2TJ223 | R 111, 112 | ERDS2TJ563 | R 148 | ERDS2TJ562 | R 176, 177, 178, 179, 180 | ERDS2TJ103 |
| R 3, 4 | ERDS2TJ101 | R 39, 40 | ERDS2TJ184 | R 69 | ERDS2TJ472 | R 113, 114 | ERDS2TJ472 | R 149, 150 | ERDS2TJ392 | R 181 | ERDS2TJ102 |
| R 5, 6 | ERDS2TJ684 | R 51 | ERG12SJ820 | R 70 | ERDS2TJ223 | R 115, 116 | ERDS2TJ682 | R 151, 152 | ERD25FJ102 | R 182 | ERDS2TJ472 |
| R 7, 8 | ERDS2TJ243 | R 52 | ERG12SJ101 | R 71 | ERDS2TJ183 | R 117, 118 | ERDS2TJ560 | R 153, 154 | ERDS2TJ223 | R 183 | ERD25FJ1R0 |
| R 9, 10 | ERDS2TJ563 | R 53 | ERDS2TJ103 | R 72 | ERDS2TJ101 | R 119, 120 | ERDS2TJ473 | R 155, 156 | ERDS2TJ123 | R 184 | ERDS2TJ682 |
| R 11, 12 | ERDS2TJ183 | R 54 | ERDS2TJ105 | R 73 | ERDS2TJ102 | R 121, 122 | ERDS2TJ474 | R 157, 158 | ERDS2TJ154 | R 185 | ERDS2TJ100 |
| R 13, 14 | ERDS2TJ472 | R 55 | ERDS2TJ104 | R 74 | ERDS2TJ472 | R 123, 124 | ERDS2TJ563 | R 159, 160 | ERDS2TJ152 | R 187 [DB] | ERG12SJ100 |
| R 15, 16 | ERDS2TJ562 | R 56 | ERDS2TJ103 | R 75 | ERDS2TJ103 | R 125, 126, 127, 128 | ERDS2TJ128 | R 161, 162, 163, 164 | ERDS2TJ681 | [For all European areas.] | [AN] ERDS2TJ220 |
| R 17, 18 | ERDS2TJ272 | R 57 | ERDS2TJ223 | R 76 | ERDS2TJ273 | R 129, 130 | ERD25FJ392 | R 165 | ERDS2TJ102 | [For Australia, Asia, Latin America, Middle East and Africa areas.] | R 188 ERDS2TJ4R7 |
| R 19, 20 | ERDS2TJ822 | R 58 | ERDS2TJ562 | R 77 | ERDS2TJ333 | R 131, 132 | ERDS2TJ104 | R 166 | ERD25FJ102 | R 189 ERDS2TJ222 | |
| R 21, 22 | ERDS2TJ393 | R 59 | ERDS2TJ103 | R 78 | ERDS2TJ152 | R 133, 134 | ERDS2TJ152 | R 167 | ERDS2TJ563 | R 190 ERDS2TJ103 | |
| R 23, 24 | ERDS2TJ473 | R 60 | ERDS2TJ472 | R 79 | ERDS2TJ221 | R 135, 136 | ERDS2TJ474 | R 168 | ERDS2TJ105 | R 191, 192 ERDS2TJ223 | |
| R 25, 26 | ERDS2TJ105 | R 61 | ERDS2TJ332 | R 80 | ERDS2TJ103 | R 137, 138 | ERDS2TJ272 | R 169 | ERDS2TJ103 | R 193 ERDS2TJ222 | |
| R 27, 28 | ERDS2TJ684 | R 62 | ERDS2TJ103 | R 81, 83 | ERDS2TJ333 | R 139, 140 | ERDS2TJ153 | R 170 | ERDS2TJ153 | R 194 ERDS2TJ123 | |
| R 29, 30 | ERDS2TJ473 | R 63 | ERDS2TJ332 | R 101, 102 | ERD25FJ100 | R 141, 142 | ERDS2TJ102 | R 171 | ERDS2TJ272 | R 195 ERDS2TJ563 | |
| R 31, 32 | ERDS2TJ332 | R 64 | ERDS2TJ154 | R 103, 104 | ERDS2TJ563 | R 143, 144 | ERDS2TJ101 | R 173 | ERDS2TJ222 | | |
| R 33, 34 | ERDS2TJ102 | R 65 | ERDS2TJ104 | R 105, 106 | ERDS2TJ101 | R 145, 146 | ERDS2TJ822 | R 174 | ERDS2TJ472 | | |
| R 35, 36 | ERDS2TJ274 | R 66 | ERDS2TJ333 | R 107, 108 | ERDS2TJ124 | R 147 | ERD25FJ562 | R 175 | ERDS2TJ561 | | |
| | | R 67 | ERDS2TJ391 | R 109, 110 | ERDS2TJ432 | | | | | | |

| Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Ref. No. | Part No. | Part Name & Description |
|--|---------------|-------------|--------------|----------------------------|-----------------------|--|----------|----------|----------|---|
| R 196, 197 | ERDS2TJ332 | VR 107, 108 | QVNB3A00B224 | C 173, 174, 175 | | Q 154 | 2SD985K | | | FUSES |
| R 198, 199 | ERDS2TJ103 | VR 109 | QVNB3A00B472 | C 176 △ ECEA1CS222 | | Q 155 | 2SD965Q | | | [For all European areas except United Kingdom.] |
| R 200, 201 | ERDS2TJ472 | VR 301 | QVJKAAC15B24 | C 177, 178 △ ECEA1CS102 | | Q 156 | 2SD12650 | | | F 4 [D] △ XBAQ0010 Fuse (T 1.6A) |
| R 202 | ERDS2TJ103 | | | C 179, 180 △ ECEA1CS31 | | Q 157 | 2SD471K | | | [For all European areas.] |
| R 203 | ERDS2TJ821 | | | C 181, 182 ECEA1EK4R7 | | Q 158 | 2SB941P | | | F 5, 6 [DB] △ XBAQ0007 Fuse (T 400mA) |
| R 204 | ERDS2TJ122 | | | C 183 ECQV05223JZ | | Q 159 | 2SC2603 | | | [For all European areas.] |
| R 206 | ERDS2TJ222 | | | C 184 ECQV05334JZ | | Q 301, 302 | 2SC2603 | | | F 7 [DB] △ XBAQ0004 Fuse (T 1A) |
| R 207 | ERDS2TJ821 | | | C 301 ECEA50Z1 | | D 1, 2, 3, 4, 5, 6, 7, 8, 10, 11, 12, | | | | [For all European areas.] |
| R 208 | ERDS2TJ223 | | | C 302 ECEA50ZR33 | | 14, 15, 16 ISS133 | | | | F 8 [N] △ XBA2E03N5 Fuse (0.3A) |
| R 209, 210 | ERDS2TJ103 | | | C 303, 304, 305 ECEA25Z4R7 | | D 101, 102 ISS133 | | | | [For Asia, Latin America, Middle East and Africa areas.] |
| R 211, 212 | ERDS2TJ562 | | | C 306 ECKD1H102KB | | D 103 MC911 | | | | |
| R 213 | ERDS2TJ102 | | | C 601 △ ECQU2A103MF | | D 104, 105, 106 ISS133 | | | | |
| R 214 | ERDS2TJ273 | | | | | D 107 MC911 | | | | SWITCHES |
| R 215 | ERD25FJ103 | | | | | D 109 ISS133 | | | | S 1 QSSC208 Slide Switch (Record/Playback Selector) |
| R 216 | ERDS2TJ563 | | | | | D 110 MC911 | | | | S 2, 3, 4, 5 QSWY410 Push Switch (Dolby NR, Dubbing/Mix, Tape Speed and REC Mute) |
| R 217 | ERDS2TJ152 | | | | | D 111 ISS133 | | | | S 6 QSB0251 Leaf Switch (PLAY : TAPE [2]) |
| R 218, 219 | ERDS2TJ104 | | | | | D 112 MC921 | | | | S 7 QSB0251 Leaf Switch (FF/REW : TAPE[2]) |
| R 220 | ERDS2TJ883 | | | | | D 113 MC911 | | | | S 8 QSB0251 Leaf Switch (PLAY : TAPE [1]) |
| R 221 | ERDS2TJ223 | | | | | D 114, 115 ISS133 | | | | S 9 QSB0251 Leaf Switch (FF/REW : TAPE [1]) |
| R 222, 223 | ERDS2TJ103 | | | | | D 116, 117 MC911 | | | | S 10 QSB0251 Leaf Switch (Normal Tape Detector : TAPE [1]) |
| R 224 | ERDS2TJ104 | | | | | D 118 ISS133 | | | | S 11 QSB0251 Leaf Switch (Record) |
| R 225 | ERDS2TJ103 | | | | | D 119 MC921 | | | | S 12 QSB0251 Leaf Switch (Normal Tape Detector : TAPE [2]) |
| R 226 | ERDS2TJ563 | | | | | D 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130 ISS133 | | | | |
| R 227 | ERDS2TJ223 | | | | | D 131 MC921 | | | | |
| R 228, 229, 230 | | | | | | D 132 ISS133 | | | | |
| R 231 | ERDS2TJ272 | | | | | D 133 MC911 | | | | |
| R 232 | ERDS2TJ103 | | | | | D 134, 135 OA90 | | | | |
| R 233 | ERDS2TJ153 | | | | | D 137, 138 ISS133 | | | | |
| R 234, 235 | ERDS2TJ473 | | | | | D 139 △ MTZ22C | | | | |
| R 236, 237 | ERDS2TJ182 | | | | | D 140, 141 SM112 | | | | |
| R 238 | ERDS2TJ272 | | | | | D 142, 143 △ S1V20 | | | | |
| R 239 | ERDS2TJ472 | | | | | D 144, 145, 146, 147, 148 ISS133 | | | | |
| R 240 | ERDS2TJ223 | | | | | D 149, 150 OA90 | | | | |
| R 241 | ERDS2TJ562 | | | | | D 301 ISS133 | | | | |
| R 242 | ERDS2TJ103 | | | | | D 401 LD001GG | | | | |
| R 243, 244 | ERDS2TJ472 | | | | | D 402 LD001UR | | | | |
| R 245, 246 | ERDS2TJ103 | | | | | D 403 LN01201C | | | | |
| R 246, 247, 248 | | | | | | D 404 LN01301C | | | | |
| R 249 | ERDS2TJ102 | | | | | D 405, 406, 407, 408, 409 LN01201C | | | | |
| R 250 | ERDS2TJ562 | | | | | D 501 LD602VR | | | | |
| R 251, 252 | ERDS2TJ472 | | | | | | | | | |
| R 253, 254 | ERDS2TJ103 | | | | | | | | | |
| R 255, 256 | ERDS2TJ472 | | | | | | | | | |
| R 257 | ERDS2TJ273 | | | | | | | | | |
| R 258 | ERDS2TJ393 | | | | | | | | | |
| R 259 | ERDS2TJ273 | | | | | | | | | |
| R 260, 261, 263, 265, 266, 267, 268 | ERDS2TJ103 | | | | | | | | | |
| R 271 | ERDS2TJ182 | | | | | | | | | |
| R 272, 273 | ERDS2TJ563 | | | | | | | | | |
| R 274, 275, 276, 277, 278 | ERDS2TJ122 | | | | | | | | | |
| R 279 | ERDS2TJ103 | | | | | | | | | |
| R 280 | ERDS2TJ102 | | | | | | | | | |
| R 281 △ | ERDS2TJ561 | | | | | | | | | |
| R 282 △ | ERDS2TJ681 | | | | | | | | | |
| R 283 [DB] | ERG12SJ150 | | | | | | | | | |
| [For all European areas.] | | | | | | | | | | |
| R 284 | ERDS2TJ472 | | | | | | | | | |
| R 285 | ERDS2TJ393 | | | | | | | | | |
| R 286 | ERDS2TJ103 | | | | | | | | | |
| R 287, 288 | ERDS2TJ472 | | | | | | | | | |
| R 289 | ERDS2TJ392 | | | | | | | | | |
| R 290 | ERDS2TJ103 | | | | | | | | | |
| R 291 | ERDS2TJ472 | | | | | | | | | |
| R 295 | ERDS2TJ103 | | | | | | | | | |
| R 296 | ERD25FJ182 | | | | | | | | | |
| R 301 | ERDS2TJ561 | | | | | | | | | |
| R 302 | ERDS2TJ820 | | | | | | | | | |
| R 303 | ERDS2TJ103 | | | | | | | | | |
| R 304 | ERDS2TJ562 | | | | | | | | | |
| R 305 | ERDS2TJ181 | | | | | | | | | |
| R 306 | ERDS2TJ103 | | | | | | | | | |
| R 307 | ERDS2TJ105 | | | | | | | | | |
| R 308 | ERDS2TJ332 | | | | | | | | | |
| R 309 | ERDS2TJ122 | | | | | | | | | |
| R 310 | ERDS2TJ563 | | | | | | | | | |
| R 311 | ERD25TJ104 | | | | | | | | | |
| VARIABLE RESISTORS | | | | | | | | | | |
| VR 1, 2 | EVNM0AA00B23 | | | | | | | | | |
| VR 101, 102 | QVNB3A00B331 | | | | | | | | | |
| VR 103, 104 | EWCRSAS15B24 | | | | | | | | | |
| VR 105, 106 | QVNB3A00B104 | | | | | | | | | |
| COILS | | | | | | | | | | |
| L 1, 2 | QLM9Z9K | | | | MPX Coil | | | | | |
| L 101, 102 | | | | | | | | | | |
| L 103 | QLB0205 | | | | Peakung Coil | | | | | |
| L 105, 106 | | | | | | | | | | |
| L 107 | QLQX0343KWA | | | | Bias Oscillation Coil | | | | | |
| | QLQX1021Y | | | | | | | | | |
| | | | | | Trap Coil | | | | | |
| | | | | | | | | | | |
| TRANSFORMER | | | | | | | | | | |
| T 1 [D] △ | QLPD81ELE | | | | AC Power Transformer | | | | | |
| [For all European areas except United Kingdom.] | | | | | | | | | | |
| [B] △ QLPD82ELE | | | | | AC Power Transformer | | | | | |
| [For United Kingdom.] | | | | | | | | | | |
| [N] △ QLPN84ELE | | | | | AC Power Transformer | | | | | |
| [For Asia, Latin America, Middle East and Africa areas.] | | | | | | | | | | |
| [A] △ QLPA74ELE | | | | | AC Power Transformer | | | | | |
| [For Australia.] | | | | | | | | | | |
| CONNECTORS | | | | | | | | | | |
| CN 1 | QJS1923TNL | | | | | Socket (9 Pin) | | | | |
| CN 2 | QJP1923TN | | | | | Plug (9 Pin) | | | | |
| CN 3 | QJP1922TN | | | | | Plug (6 Pin) | | | | |
| CN 4 | QJP1921TN | | | | | Plug (3 Pin) | | | | |
| CN 5 | QJP06S001T | | | | | 6 Pin Connector Plug | | | | |
| CN 6 | QJP04S001T | | | | | 4 Pin Connector Plug | | | | |
| CN 7 | QJP03S001T | | | | | 3 Pin Connector Plug | | | | |
| CN 8 | QJT0053 | | | | | Pin Terminal | | | | |
| CN 9 | QJS03001T | | | | | 3 Pin Socket | | | | |
| CN 10 | QJT1750 | | | | | Contact | | | | |
| CN 11 | QJS1923TN | | | | | 9 Pin Socket | | | | |
| CN 12 | QJT1054 | | | | | 12 Contact | | | | |
| CN 13 | QJT1022 | | | | | Contact | | | | |
| CN 14 | QJS1921TN | | | | | 3 Pin Socket | | | | |
| CN 15 | QJS1922TN | | | | | 6 Pin Socket | | | | |
| CN 16 | QJS04001T | | | | | 4 Pin Socket | | | | |
| CN 17 | QJS06001T | | | | | 6 Pin Socket | | | | |
| CN 18 | [DB] QJS1961S | | | | | Jumper Socket (5 Pin) | | | | |
| | | | | | | [For all European areas.] | | | | |

9

8

7

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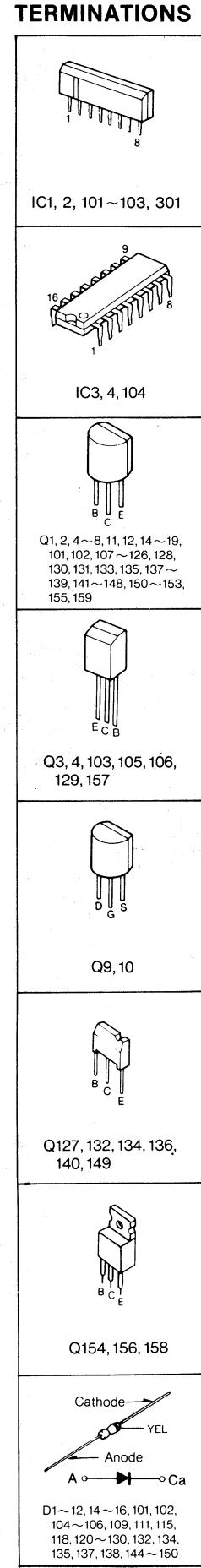
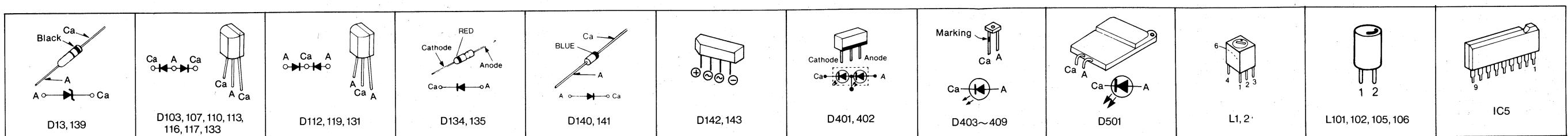
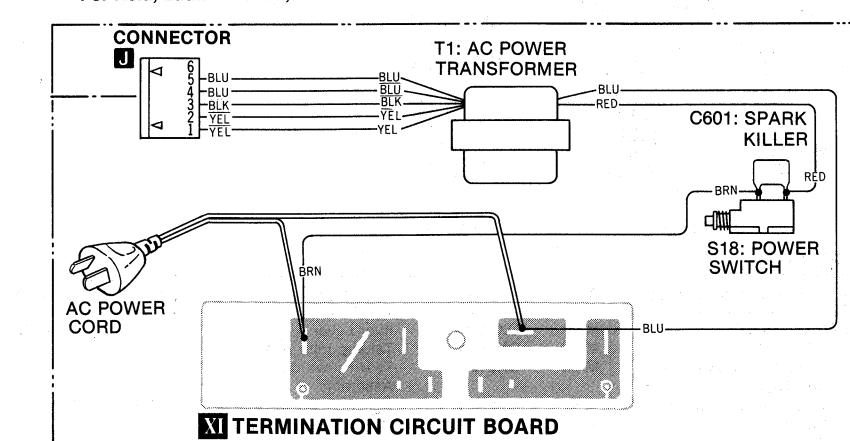
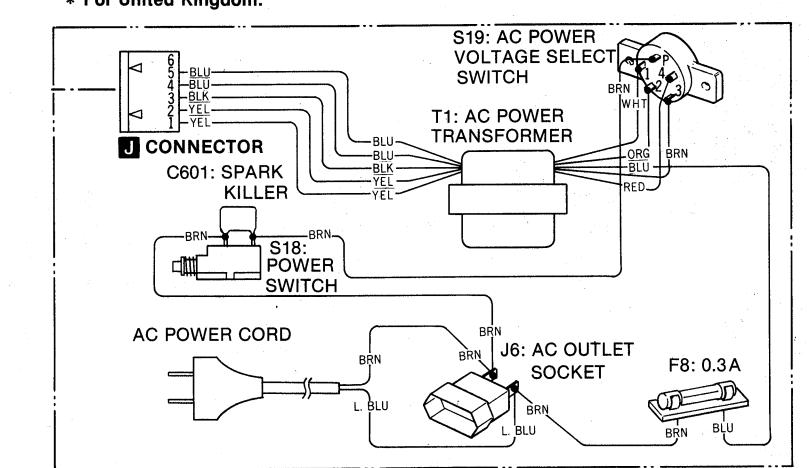
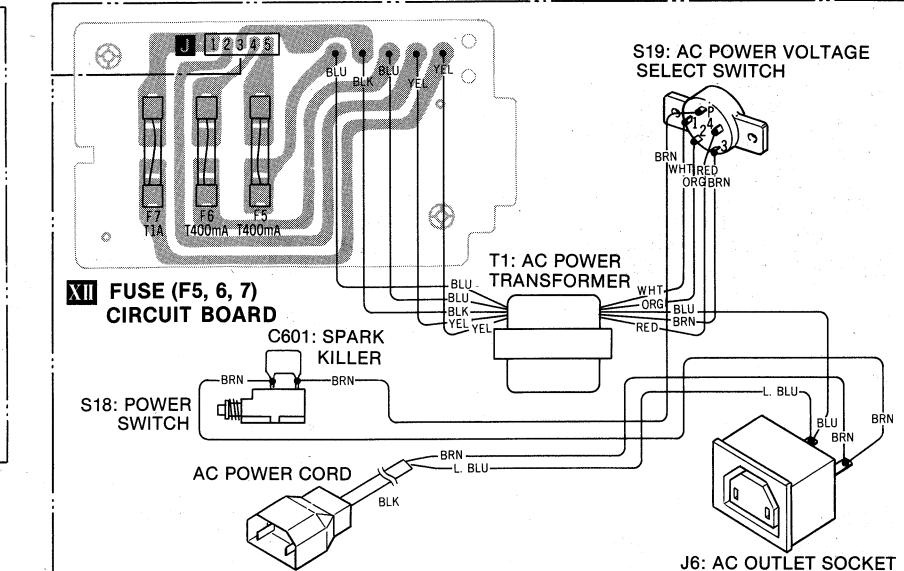
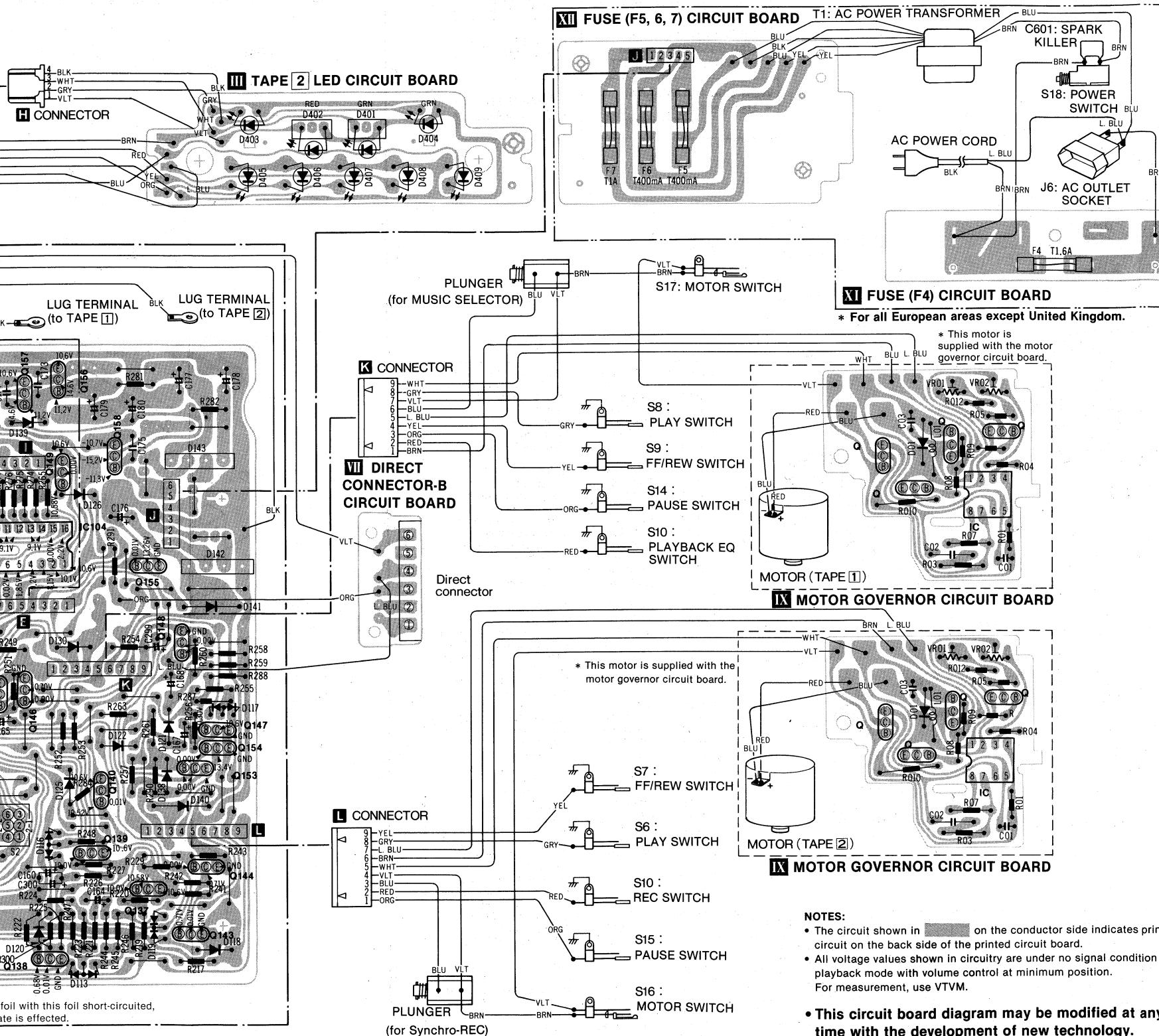
5

4

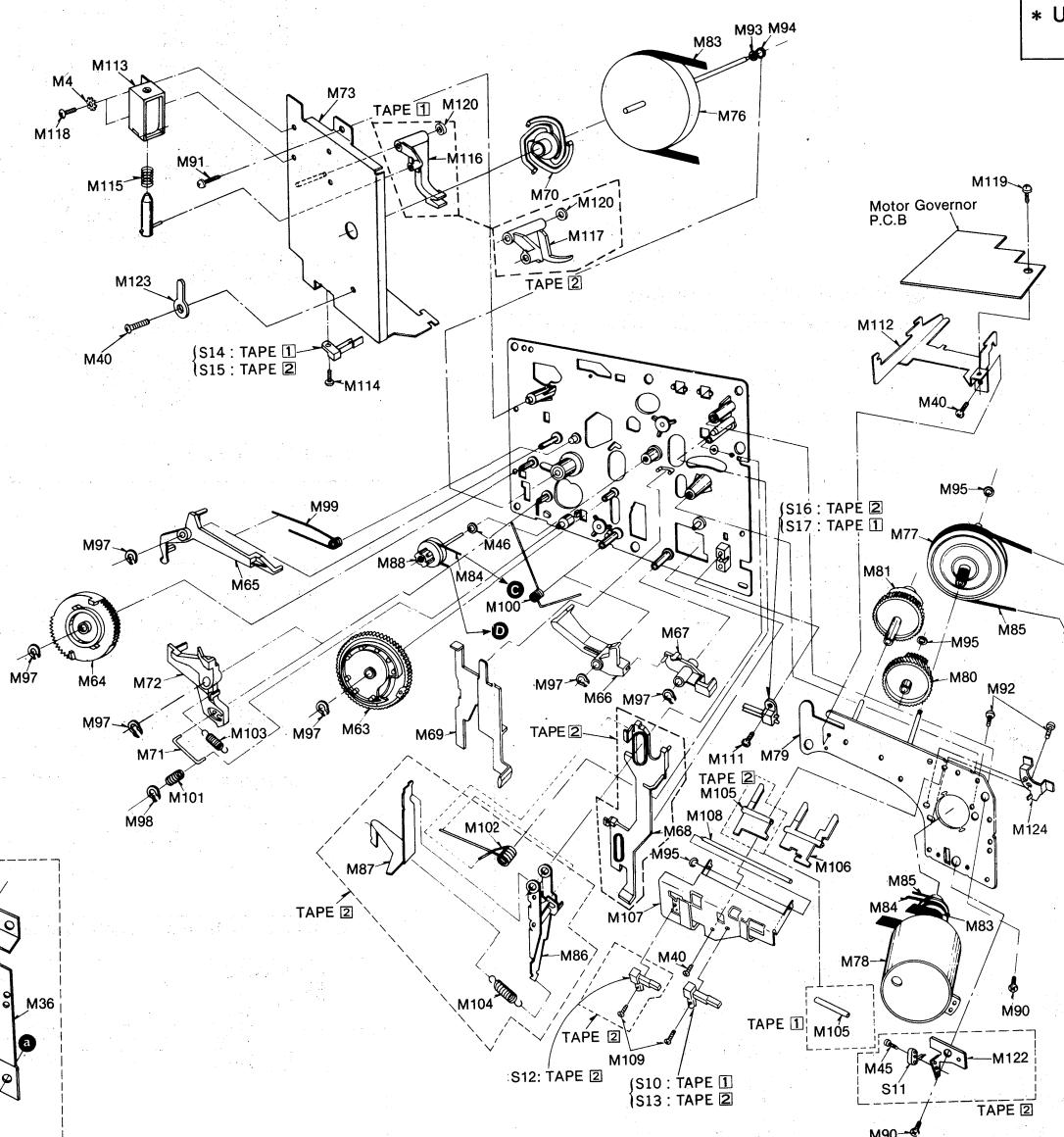
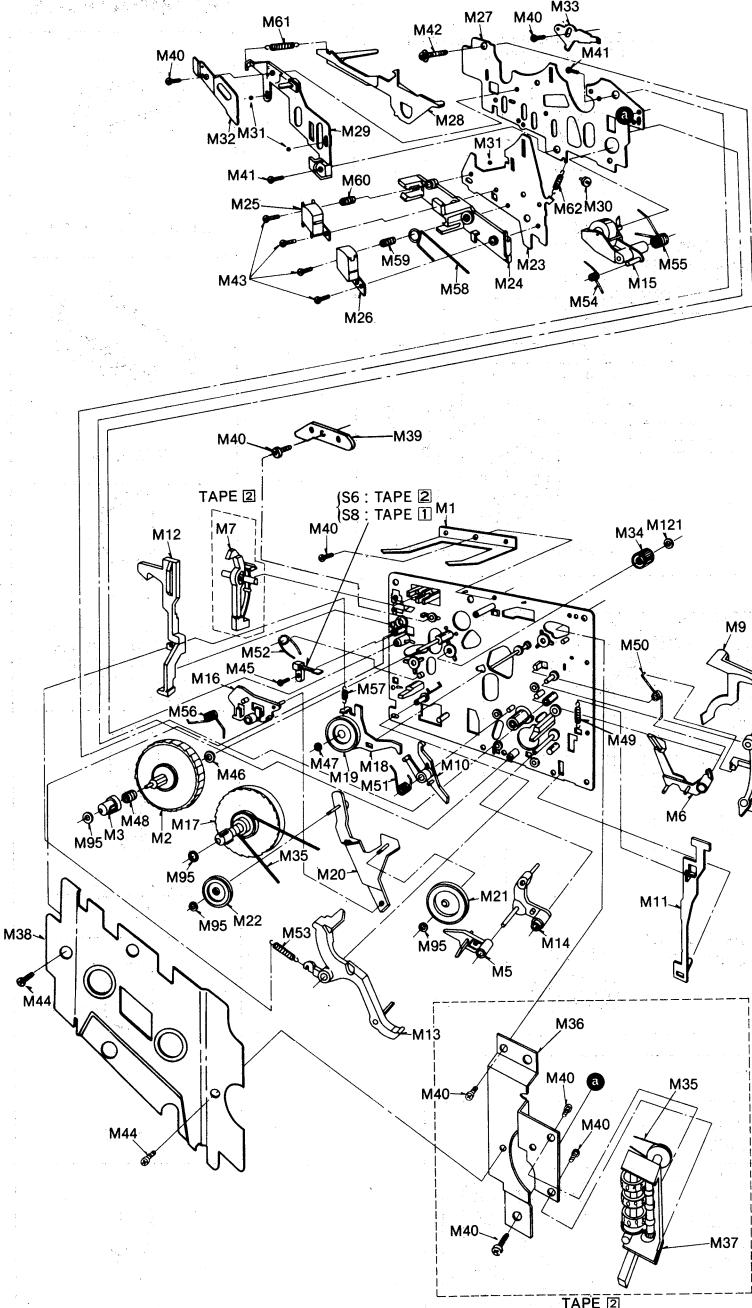
3

2

1



MECHANICAL PARTS LOCATION



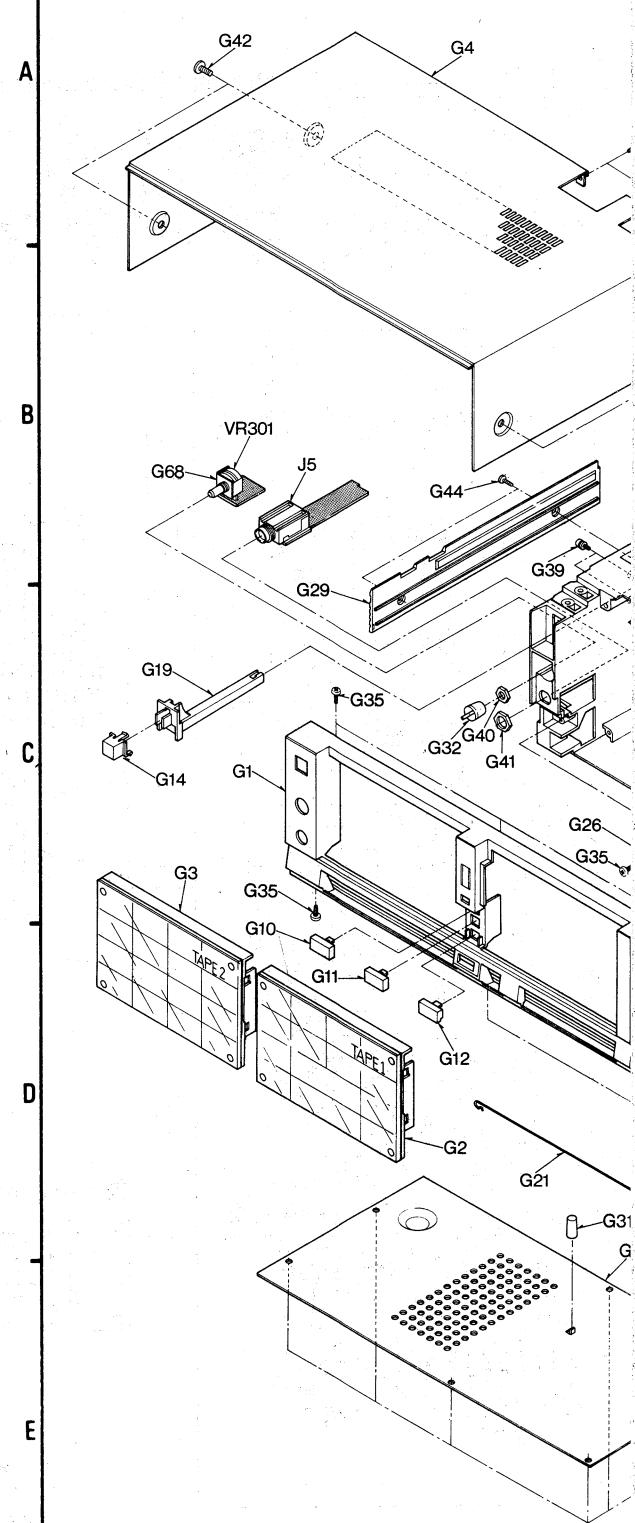
SPECIFICATIONS

| | |
|--|------------------------|
| Pressure of pressure roller | 350 ± 50 g |
| Takeup tension * Use cassette torque meter.....QZZSRKCT | $45 + 15 - 15$ g-cm |
| Wow and flutter; (JIS) * Use test tapeQZZCWAT | Less than 0.08% (WRMS) |

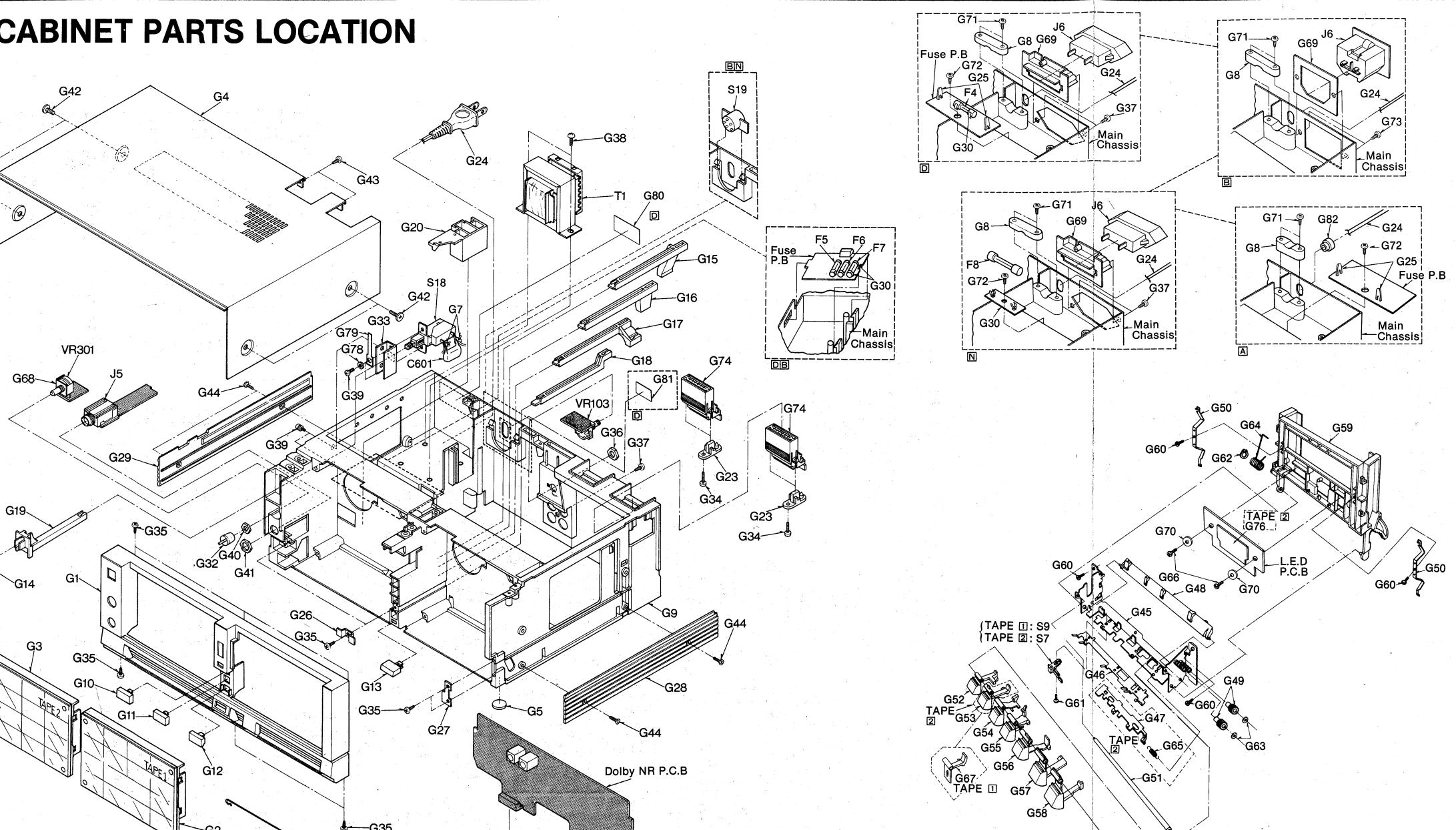
REPLACEMENT PARTS LIST

| Ref. No. | Part No. | Part Name & Description | Ref. No. | Part No. | Part Name & Description | Ref. No. | Part No. | Part Name & Description | Ref. No. | Part No. | Part Name & Description |
|-------------------------|----------|-------------------------------|----------|----------|---------------------------------|----------|------------|--------------------------------------|----------|----------|--------------------------------|
| MECHANICAL PARTS | | | | | | | | | | | |
| M 1 | QBP1874 | Cassette Retainer Spring | M 18 | QXL1382 | Idler Lever Assembly | M 36 | QMA4437 | Holding Angle [for TAPE [1]] | M 47 | QBW2008 | Poly Washer 2φ |
| M 2 | QDR1139 | Reel Table | M 19 | QXI0111 | Takeup Idler Assembly | M 37 | QMAM0162 | Counter Angle [for TAPE [2]] | M 48 | QBC1372 | Reel Table Spring |
| M 3 | QMB1336 | Supply Reel Table Hub | M 20 | QXL1383 | Fast Forward Arm Assembly | M 37 | QXA1379 | Counter Assembly [for TAPE [2]] | M 49 | QBT1682 | Auto Stop Connection |
| M 4 | XWC3B | Washer | M 21 | QXI0112 | Rewind Idler Assembly | M 38 | QXA1379K | "Silver Type" | M 50 | QBN1746 | Rod Spring |
| M 5 | QML3586 | Music Select Lever | M 22 | QXI0113 | Fast Forward Idler Assembly | M 38 | QXA1379K | Counter Assembly [for TAPE [2]] | M 51 | QBN1741 | Auto Stop Lever Spring |
| M 6 | QML3594 | Auto Stop Release Arm | M 23 | QMK1840 | Head Base Plate | M 38 | QXH0438 | "Black Type" | M 52 | QBN1747 | Change Lever Spring |
| M 7 | QML3603 | Erase Safety Lever (TAPE [2]) | M 24 | QMZ1241 | Head Spacer | M 39 | QMF2118 | Chassis Cover-[1] | M 53 | QBT1894 | Connection Spring |
| M 8 | QML3604 | Auto Stop Driving Lever | M 25 | QWY2168Z | Erase Head [for TAPE [1]] | M 40 | XTN26+6B | [for TAPE [1]] | M 54 | QBN1742 | Main Lever Spring |
| M 9 | QML3605 | Auto Stop Detection Lever | M 26 | QWY2138Z | Erase Head [for TAPE [2]] | M 41 | XTN26+10B | Chassis Cover-[2] | M 55 | QBN1743 | Pressure Roller Release Spring |
| M 10 | QML3592 | Change Lever | M 27 | QMK1838 | Record/Playback Head Assembly | M 42 | XTN26+12B | [for TAPE [2]] | M 56 | QBN1748 | Pressure Roller Spring |
| M 11 | QMR1821 | Auto Stop Connection Rod | M 28 | QML3591 | Upper Base Plate | M 43 | XSN2DW9 | Lock Plate | M 57 | QBT1893 | Fast Forward Spring |
| M 12 | QMR1822 | Eject Rod | M 29 | QMZ1240 | Brake Arm | M 44 | XTN26+6BFZ | Tapping Screw $\oplus 2.6 \times 6$ | M 58 | QBN1740 | Idler Spring |
| M 13 | QXL1355 | Main Lever Assembly | M 30 | QMN2550 | Sub Head Base Plate | M 45 | XTN2+6B | Tapping Screw $\oplus 2.6 \times 10$ | M 59 | QBC1278 | Spring |
| M 14 | QXL1354 | Sub Lever Assembly | M 31 | QDK1017 | Roller | M 46 | QBW2012 | Tapping Screw $\oplus 2.6 \times 12$ | M 60 | QBCA0008 | Head Spring |
| M 15 | QXL1381 | Pressure Roller Lever | M 32 | QBP1873 | Steel Ball | M 47 | XTN26+10B | Screw $\oplus 2 \times 9$ | M 61 | QBT1597 | Head Spring |
| M 16 | QML3588 | Fast Forward Lever | M 33 | QMA3858 | Head Base Plate Pressure Spring | M 48 | XTN26+12B | Tapping Screw $\oplus 2.6 \times 6$ | M 62 | QBT1892 | Brake Arm Spring |
| M 17 | QXD1143 | Takeup Reel Table Assembly | M 34 | QDP1828 | Head Adjustment Plate | M 49 | XSN2DW9 | Tapping Screw $\oplus 2.6 \times 6$ | M 63 | QDG1201 | Head Release Spring |
| | | | M 35 | QDB0167 | Fast Forward Pulley | M 50 | XTN26+6BFZ | Tapping Screw $\oplus 2 \times 6$ | M 64 | QDG1202 | Main Gear |
| | | | | | Counter Belt [for TAPE [2]] | M 51 | XTN2+6B | Poly Washer | M 65 | QML3581 | Sub Gear |
| | | | | | | M 52 | QBW2083 | | M 66 | QMA4678 | Sub Control Lever |

CABINET PARTS LOC



CABINET PARTS LOCATION



NOTES:

- [□] For all European areas except United Kingdom.
- [B] For United Kingdom.
- [N] For Asia, Latin America, Middle East and Africa areas.
- [A] For Australia.

REPLACEMENT PARTS LIST

Important safety notice
Components identified by △ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.

| Ref. No. | Part No. | Part Name & Description |
|----------------------|--|-----------------------------|
| CABINET PARTS | | |
| G 1 | QYPM0074 "Silver Type" QYPM0074K "Black Type" | Front Panel Assembly |
| G 2 | QYFM0068 "Silver Type" QYFM0068Y "Black Type" | Cassette Lid-[1] (TAPE [1]) |
| G 3 | QYFM0069 "Silver Type" QYFM0069Y "Black Type" | Cassette Lid-[2] (TAPE [2]) |

| Ref. No. | Part No. | Part Name & Description | Ref. No. | Part No. | Part Name & Description |
|--------------------|---|----------------------------|--|------------------------------------|--|
| G 4 | QGCM0071 "Silver Type" QGCM0071K "Black Type" | Case Cover | G 45 | QXA1044 | Operation Button Angle Assembly |
| G 5 | SKL245-4 | Rubber Foot | G 46 | QBP1875 | Operation Button Spring |
| G 6 | QYBM0049 | Bottom Cover Assembly | G 47 | QMR1823 | Obstruction Rod (TAPE [2]) |
| G 7 [DBA] | QTD1315 [For all European areas and Australia.] | Cord Clamper | G 48 | QML3649 | Lock Arm (TAPE [1]) |
| G 8 | QTD1164 | Cord Bushing | G 49 | QDG1102 | Lock Arm (TAPE [2]) |
| G 9 | [DN] QKMM0055K [For all European areas except United Kingdom, Asia, Latin America, Middle East and Africa areas.] | Main Chassis | G 50 | QBP1923A | Dumper Gear Holder Spring |
| | [B] QKMM0056K [For United Kingdom.] | Main Chassis | G 51 | QMN2554 | Operation Button Shaft |
| | [A] QKMM0054K [For Australia.] | Main Chassis | G 52 | QXL1657 | Eject Button Assembly |
| G 10 | QGOM0128 "Silver Type" QGM128K "Black Type" | Push Button (Dolby NR) | G 53 | QXL1658 | Record Button Assembly (TAPE [2]) |
| | [N] QGOM0129 "Silver Type" QGOM129K "Black Type" | Push Button (Dubbing/Mix) | G 54 | QXL1659 | Rewind/Review Button Assembly |
| | [A] QGOM0130 "Silver Type" QGOM130K "Black Type" | Push Button (Dubbing/Mix) | G 55 | QXL1660 | F/Cue Button Assembly |
| G 11 | QGOM0130 "Silver Type" QGOM130K "Black Type" | Push Button (Tape Speed) | G 56 | QXL1661 | Playback Button Assembly |
| G 12 | QGOM0131 "Silver Type" QGOM131K "Black Type" | Push Button (Tape Speed) | G 57 | QXL1662 | Stop Button Assembly |
| G 13 | QGOM0132 "Silver Type" QGOM132K "Black Type" | Push Button (Tape Speed) | G 58 | QXL1663 | Pause Button Assembly |
| G 14 | QGOM0133 "Silver Type" QGOM133K "Black Type" | Push Button (REC Mute) | G 59 | QKFM6011K | Cassette Holder |
| G 15 | QKJM0122 Dolby NR Switch Rod | Push Button (Power ON/OFF) | G 60 | XTN26 + 6B | Tapping Screw $\oplus 2.6 \times 6$ |
| G 16 | QKJM0123 Dubbing/Mix Switch Rod | Push Button (Dubbing/Mix) | G 61 | XUB5FT | Tapping Screw $\oplus 2 \times 6$ |
| G 17 | QKJM0124 Tape Speed Switch Rod | Push Button (Tape Speed) | G 62 | Poly Washer | Stop Ring |
| G 18 | QKJM0125 REC Mute Switch Rod | Push Button (Tape Speed) | G 63 | QBW2082 | Obstruction Rod Spring (TAPE [2]) |
| G 19 | QKJM0121 Power Switch Rod | Push Button (Tape Speed) | G 64 | QBN7008 | Record Dummy Lever |
| G 20 | QML3907 Recording Lever | Push Button (Tape Speed) | G 65 | QBT1597 | Record Plate (for VR301) |
| G 21 | QBSM0011 Recording Wire | Push Button (Tape Speed) | G 66 | XTN26 + 6B | Earth Plate (for VR301) |
| G 22 | QTSM0085 Earth Plate | Push Button (Tape Speed) | G 67 | QML3601 | AC Outlet Holding Plate (TAPE [1]) |
| G 23 | QKJM0077 Direct Connector Holding Plate | Push Button (Tape Speed) | G 68 | QTSM0086 | Earth Plate |
| G 24 | [DN] △ SJA151 AC Power Cord | Push Button (Tape Speed) | G 69 [DN] QKJM0086 | AC Outlet Holding Plate | [For all European areas, Asia, Latin America, Middle East and Africa areas.] |
| | [For all European areas except United Kingdom, Asia, Latin America, Middle East and Africa areas.] | Push Button (Tape Speed) | | | |
| | [A] △ SJA149-1 AC Power Cord | Push Button (Tape Speed) | G 70 [DN] QBK7126 | Poly Washer | [For Australia.] |
| | [A] △ QFC1208M AC Power Cord | Push Button (Tape Speed) | | | |
| G 25 | [DA] △ SJT777 Terminal (for AC Power Cord) | Push Button (Tape Speed) | G 71 [DN] XTN3 + 16B | Tapping Screw $\oplus 3 \times 16$ | [For all European areas, Asia, Latin America, Middle East and Africa areas.] |
| | [For all European areas except United Kingdom and Australia.] | Push Button (Tape Speed) | | | |
| G 26 | [DA] △ SJA151 AC Power Cord | Push Button (Tape Speed) | [A] △ XTB3 + 12BFN Tapping Screw $\oplus 3 \times 12$ | [For Australia.] | |
| G 27 | QKAM0160 Stopper-(1) | Push Button (Tape Speed) | G 72 [DN] XTN3 + 10B | Tapping Screw $\oplus 3 \times 10$ | [For all European areas, Asia, Latin America, Middle East and Africa areas.] |
| G 28 | QKAM0161 Stopper-(2) | Push Button (Tape Speed) | G 73 [B] XSN3 + 8BVS Screw $\oplus 3 \times 8$ | | [For United Kingdom.] |
| | QGKM0206 Side Panel-R | Push Button (Tape Speed) | G 74 SJS9607 Direct Connector-A | | |
| | "Silver Type" | Push Button (Tape Speed) | G 75 QTSM0089 Shield Board | | |
| | QGKM0206K "Black Type" | Push Button (Tape Speed) | G 76 QKJM0120 L.E.D. Spacer [TAPE [2]] | | |
| G 29 | QGKM0207 Ornament (R) | Push Button (Tape Speed) | G 77 XTN3 + 10B Tapping Screw $\oplus 3 \times 10$ | | |
| | "Silver Type" | Push Button (Tape Speed) | G 78 XWA3B Washer 3φ | | |
| | QGKM0207K "Black Type" | Push Button (Tape Speed) | G 79 QTD1319 Cord Clamper | | |
| G 30 | [DA] △ QTF1054 Fuse Holder | Push Button (Tape Speed) | G 80 [D] OGSM0202 Main Name Plate | | |
| | [For all European areas.] | Push Button (Tape Speed) | [For all European areas except United Kingdom.] | | |
| | [N] △ QTF1056 Fuse Holder | Push Button (Tape Speed) | [B] OGSM0204 Main Name Plate | | |
| | [For Asia, Latin America, Middle East and Africa areas.] | Push Button (Tape Speed) | [For United Kingdom.] | | |
| | [A] OGJ1425 Cord Bushing | Push Button (Tape Speed) | [N] QGSM0205 Main Name Plate | | |
| | [For Australia.] | Push Button (Tape Speed) | [For Asia, Latin America, Middle East and Africa areas.] | | |
| | [A] OGSM0206 Main Name Plate | Push Button (Tape Speed) | [A] OGSM0206 Main Name Plate | | |
| | [For Australia.] | Push Button (Tape Speed) | [For United Kingdom.] | | |
| | [D] QKG1735 Hole Cap | Push Button (Tape Speed) | G 81 [D] QKG1735 Hole Cap | | |
| | [For all European areas except United Kingdom.] | Push Button (Tape Speed) | [For all European areas except United Kingdom.] | | |
| | [A] QJB1425 Cord Bushing | Push Button (Tape Speed) | G 82 [A] QJB1425 Cord Bushing | | |
| | [For Australia.] | Push Button (Tape Speed) | [For Australia.] | | |
| ACCESSORIES | | | PACKINGS | | |
| A 1 | QQT3516 Instruction Book | Stabilizing Pin | P 1 [DBA] QPNM0209 Inner Carton | | |
| A 2 | SHE135 "Silver Type" | Stabilizing Pin | [For all European areas and Australia.] | | |
| | SHE135-1 "Black Type" | | [N] QPNM0210 Inner Carton | | |
| | | | [For Asia, Latin America, Middle East and Africa areas.] | | |
| P 2 | QPAM0061 Cushion-R | | P 2 [DBA] QPAM0061 Cushion-R | | |
| P 3 | QPAM0062 Cushion-L | | [For all European areas and Australia.] | | |
| P 4 [DBA] | QPSM0009 Pad | | P 4 [DBA] QPSM0009 Pad | | |
| | [For all European areas and Australia.] | | [For all European areas and Australia.] | | |
| P 5 | XZB40X50A02 Poly Bag (for UNIT) | | P 5 XZB40X50A02 Poly Bag (for UNIT) | | |
| P 6 | QPQ1052 Poly Sheet (for AC Power Cord) | | P 6 QPQ1052 Poly Sheet (for AC Power Cord) | | |